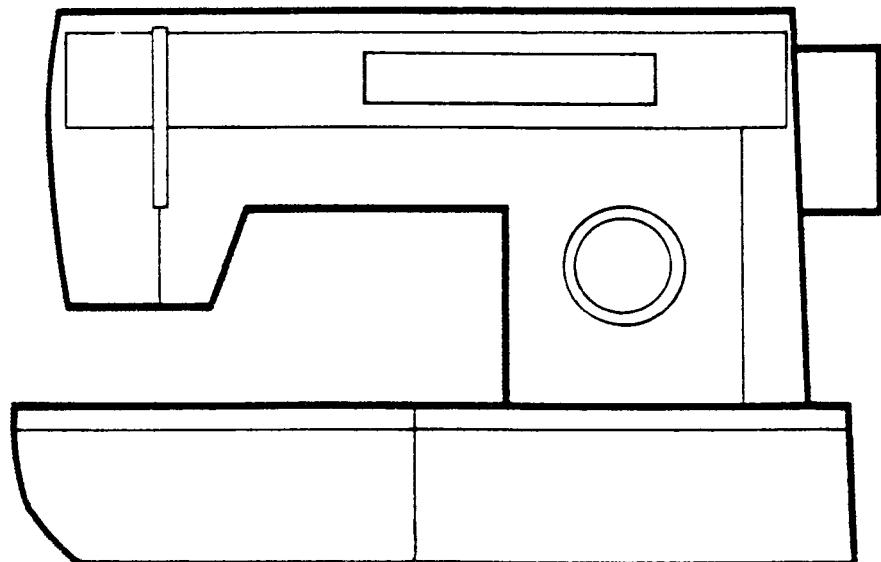


SINGER
1411,1425

LIST OF PARTS

Model 1411, 1425

HOUSEHOLD SEWING MACHINES



by **SINGER***



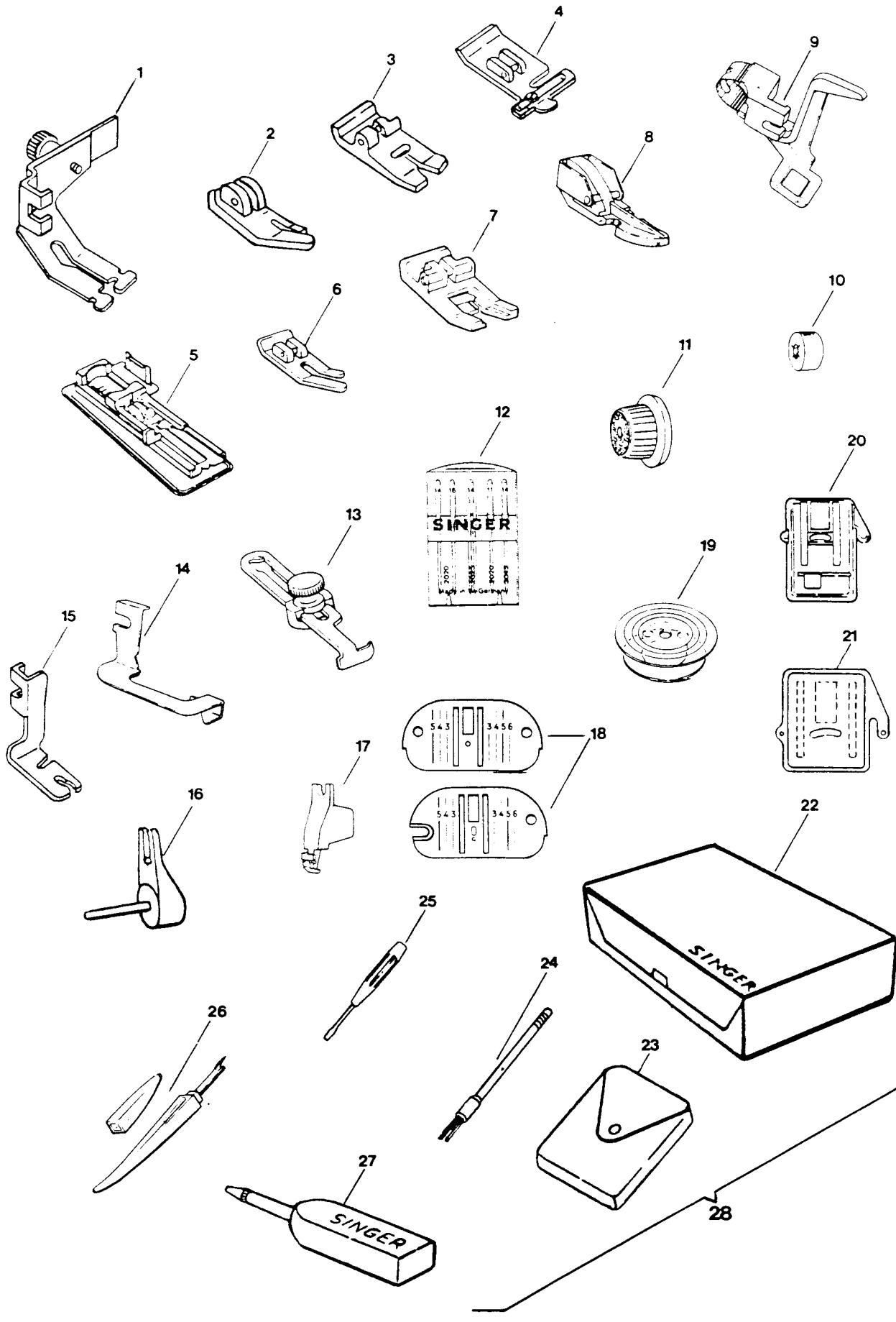
A Publication of SPG Parts and Services

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NOTE: WHEN ORDERING REPLACEMENT PARTS PLEASE REFER
TO YOUR MACHINES MODEL NUMBER.

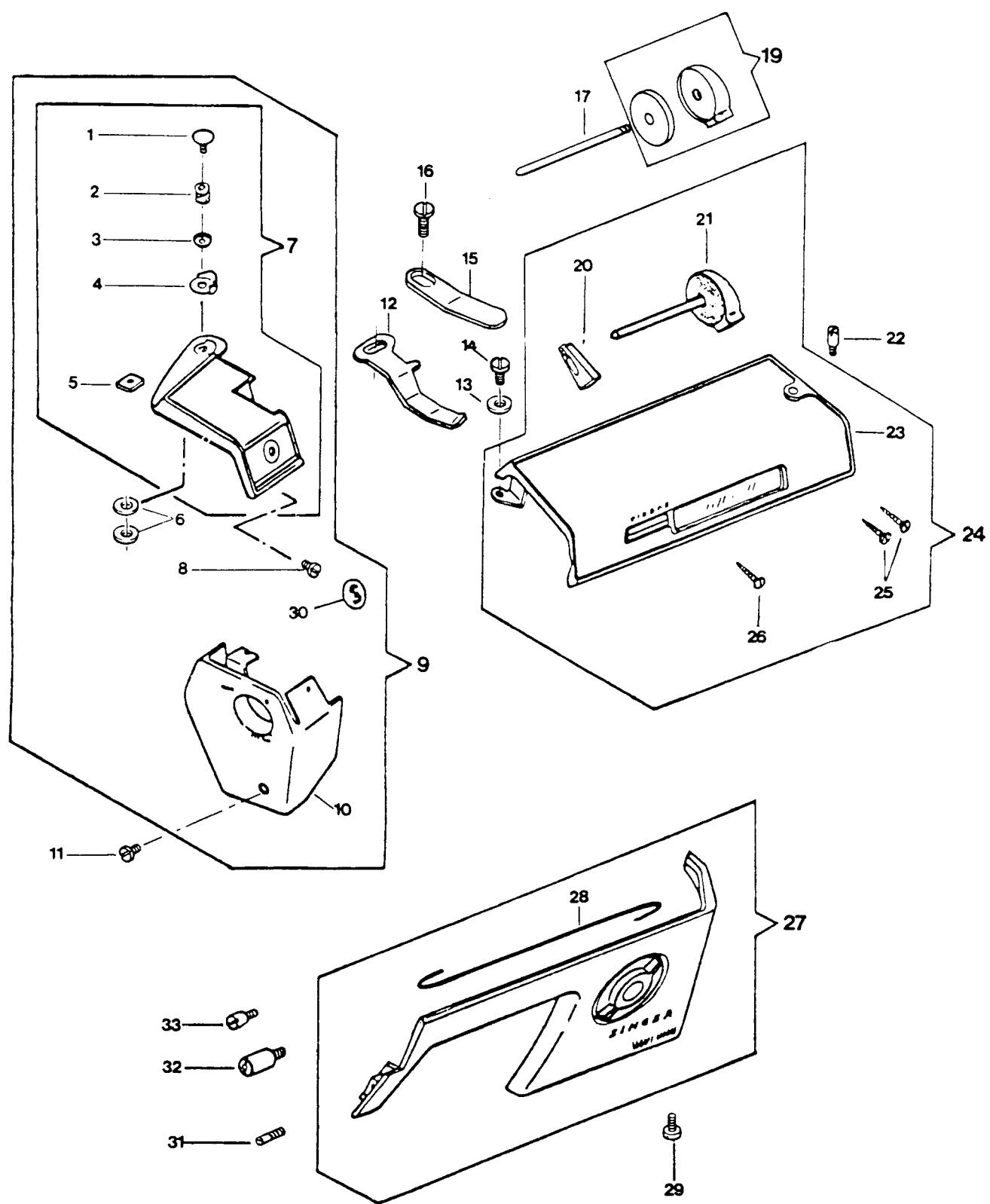
ATTACHMENT SET



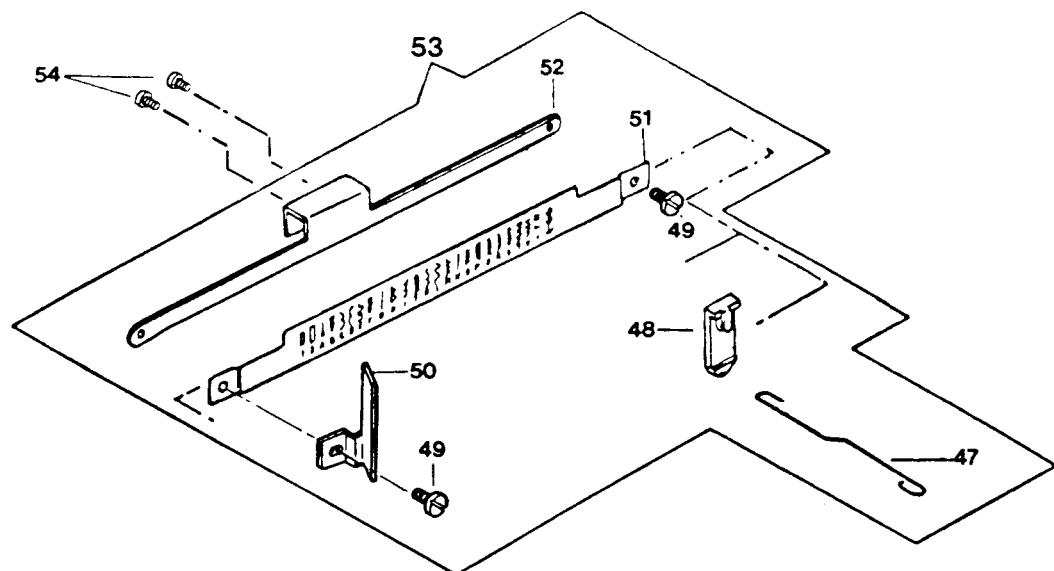
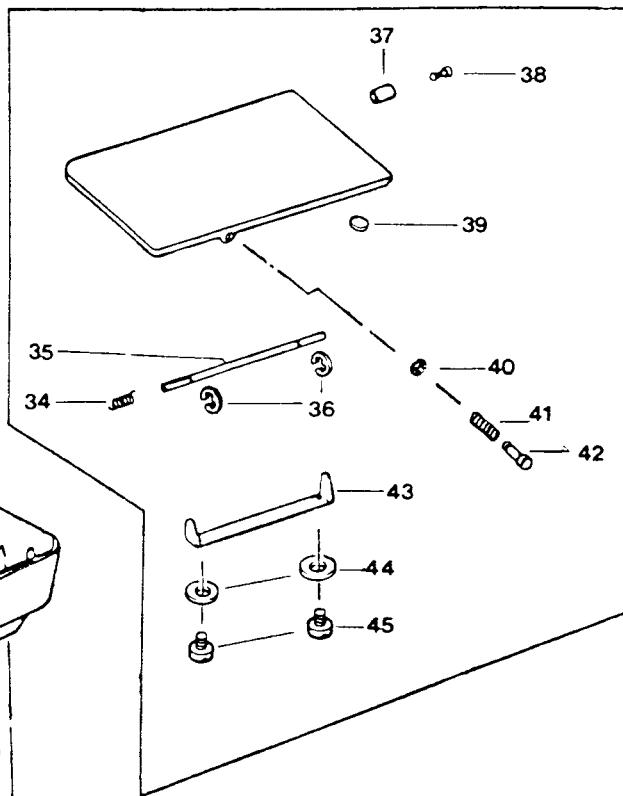
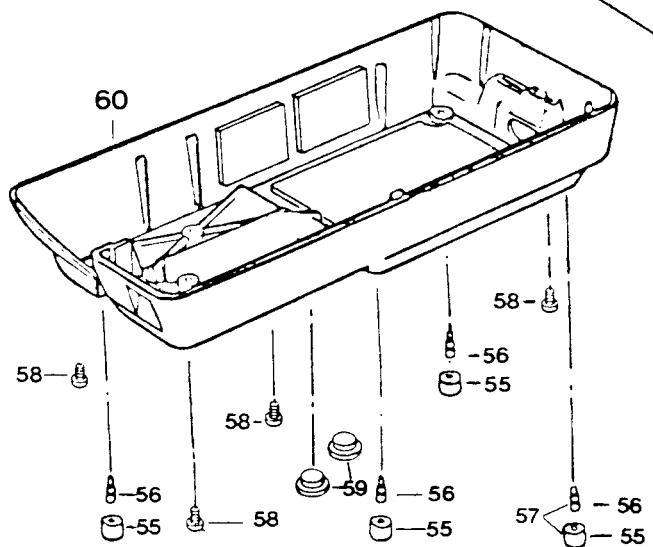
REF.	PART #	ATTACHMENT SET *	1 1 1 1 1 1 1
1	1540275	Zipper Foot	X X
2	1409377-001	Straight Stitch Presser Foot Plate Complete	X X
3	1506377	Presser Ft. Plate (snap-on) for Buttonhl. Stitching Comp.	X X
4	1543106	Shirring Presser Foot Plate (snap-on) Complete	X X
5	1421606-451	Buttonhole Presser Foot (1 step) Complete	X X
	1421011-451	Buttonhole Presser Foot (1 step) Complete	X X
	1421012-451	Buttonhole Presser Foot (1 step) Complete	X X X X
6	1502277-452	Straight Stitch Presser Foot Plate Complete	X X
	1409377	Straight Stitch Presser Foot Plate Complete	X X
7	171463	Special Purpose Presser Foot Plate (snap-on)(plastic)	X X X X X X
8	171480	Presser Foot Plate for Cording and Side Fasteners	
	Complete		X X X X X
9	1507909	Darning and Embroidery Foot	X X X X X X
10	1540169-451	Arm Top Cover Spool Pin Thread Lead-off (small) Complete	X
	1540169-454	Arm Top Cover Spool Pin Thread Lead-off (small) Complete	X X X
	1540169-455	Arm Top Cover Spool Pin Thread Lead-off (small) Complete	X X
11	1540165-451	Arm Top Cover Spool Pin Thread Lead-off Complete	X
	1540165-454	Arm Top Cover Spool Pin Thread Lead-off Complete	X X X
	1540165-455	Arm Top Cover Spool Pin Thread Lead-off Complete	X X
12	1384063	Needle Pack (plastic)	X X X X X X
	1543073	Needle Pack (plastic)	X X
13	1611172	Seam Guide Complète	X X X X X X
14	1711110	Blindstitch Guide	X X X X X X
15	1546119	Hemmer Foot	X X
16	1408677-453	Spool Pin for Twin Needle Sewing	X
	1408677-451	Spool Pin for Twin Needle Sewing	X X X X X
17	1503277	Needle Threader Complete	X X
	1543178	Needle Threader Complete	X X X X
18	1506230	Throat Plate for Straight Sewing	X
	1409287	Throat Plate for Straight Sewing	X X X X X
19	1506417	Rotating Hook Bobbin (plastic) 3X	X X X X X X
	1408432	Rotating Hook Bobbin (plastic) 10X	X X
20	1383685	Feed Cover Plate for Darning	X X X X X X
21	1381388	Feed Cover Plate for Darning	X X
22	1543082	Accessory Box	X X
	1381310-452	Accessory Box	X X X X
23	1543133	Sewing Kit	X X
24	1501750	Lint Brush	X X
	1546358	Lint Brush	X X X X
25	161977-452	Screwdriver (small)	X X
	161295-001	Screwdriver (small)	X X X X
26	1503407	Seam Ripper Complete	X X
	1543135	Seam Ripper Complete	X X X X
27	1541574	Oil Tube	X X
28	1422186-451	Attachment Set Complete	X
	1422539-451	Attachment Set Complete	X

REF.	PART #	COVERS AND ADD ONS	10 4 4 4 4 4 14 2 2 1 2 1 10 5 5 1 5 1
			G G U U N N
1	408623	Pre-Tension Cap	
2	408624	Pre-Tension Spring	X X X X X X
3	408625	Pre-Tension Disc	X X X X X X
4	408626	Pre-Tension Thread Guide	X X X X X X
5	541162	Pre-Tension Cap Stop Plate	X X X X X X
6	1543812-002	Face Plate (upper) Set Washer (2)	X X X X X X
7	409517	Face Plate (upper) Complete	X
	1409657-451	Face Plate (upper) Complete	X X
	1409557-451	Face Plate (upper) Complete	X
	1409657-452	Face Plate (upper) Complete	X X
8	1549357	Face Plate (upper) Set Screw	X X X X X X
9	1422184-451	Face Plate Complete	X
	1422536-451	Face Plate Complete	X
	1409656-451	Face Plate Complete	X X
	1409656-452	Face Plate Complete	X X
10	1408621-452	Face Plate (lower) Complete	X X
11	1544134-453	Face Plate Set Screw	X X X X X X
12	409700	Arm Top Cover Support Bracket	X X X
13	1547670	Arm Top Cover Set Screw Washer (front)	X X X
14	1544212-002	Arm Top Cover Set Screw (front)	X X X X X X
15	409701	Arm Front Cover Supporting Plate	X X X
16	1544199	Arm Front Cover Supporting Plate Set Screw	X X X
17	1542412-455	Arm Top Cover Spool Pin	X X X
	1542412-456	Arm Top Cover Spool Pin	X X
	1542412-451	Arm Top Cover Spool Pin	X
19	1408469-454	Arm Top Cover Spool Pin Holder Complete	X X X
	1408469-455	Arm Top Cover Spool Pin Holder Complete	X
	1408469-451	Arm Top Cover Spool Pin Holder Complete	X
20	1408096-451	Arm Top Cover Thread Guide (plastic)	X
	1408096-454	Arm Top Cover Thread Guide (plastic)	X X X
	1408096-455	Arm Top Cover Thread Guide (plastic)	X X
21	1408097-451	Arm Top Cover Spool Pin with Holder and Cushion	X
	1408097-454	Arm Top Cover Spool Pin with Holder and Cushion	X X X
	1408097-455	Arm Top Cover Spool Pin with Holder and Cushion	X X
22	1544180	Arm Top Cover Set Screw (back)	X
	1544316	Arm Top Cover Set Screw (back)	X X X X X X
23	1409510-003	Arm Top Cover with Stabilizer	X
	1409651-451	Arm Top Cover with Window	X
24	1409508-003	Arm Top Cover Complete	X
	1409650	Arm Top Cover Complete	X X X
	1409671	Arm Top Cover Complete	X X
	1409672-451	Arm Top Cover Complete with Graphics	X
25	1544075	Arm Top Cover Spool Pin Holder Set Screw (2)	X X X X X X
26	1544075	Arm Top Cover Thread Guide (plastic) Screw	X X X X X X
27	1422178-451	Arm Front Cover Complete	X
	1422534-451	Arm Front Cover Complete	X
	1409609-451	Arm Front Cover Complete	X X
	1408598-455	Arm Front Cover Complete	X X
28	1409617	Disc Follower Releasing Lever Connection	X X X X X
29	1544074	Arm Front Cover Screw (right)	X X X X X X
30	1408019-900	Trade Mark	X
	1044806-900	Trade Mark	X
31	1544140	Arm Front Cover Screw (left)	X X X X X X
32	1544181	Face Plate Guide Screw (lower)	X X X X X X
33	1544182	Face Plate Guide Screw (upper)	X X X X X X

COVERS AND ADD ONS



COVERS AND ADD ONS



REF. | PART # | COVERS AND ADD ONS (CONTINUATION)

1	1	1	1	1	1	1
0	4	4	4	4	4	
4	2	2	1	2	1	
0	5	5	1	5	1	

|G|G|U|U|N|N|

34	381876	Bed Lid Hinge Bracket Spring		X X X X X X			
35	408916	Bed Lid Hinge Pin		X X X X X X			
36	408030	Bed Lid Hinge Retaining Ring (2)		X X X X			
	507343	Bed Lid Hinge Retaining Ring (2)		X X			
37	408684	Bed Lid Positioning Button Vinyl Tube		X X X X X X			
38	381878	Bed Lid Positioning Button		X X X X X X			
39	619491-002	Bed Lid Rubber Cushion		X X X X X X			
40	546623	Bed Lid Latch Retaining Ring		X X X X			
	507309	Bed Lid Latch Retaining Ring		X X			
41	381877	Bed Lid Latch Spring		X X X X X X			
42	381874-451	Bed Lid Latch		X X X X X X			
43	408266	Bed Lid Hinge Bracket		X X X X X X			
44	408098	Bed Lid Hinge Bracket Fastening Screw Washer (2)		X X X X X X			
45	544078	Bed Lid Hinge Bracket Fastening Screw (2)		X X X X X X			
46	422187-451	Bed Lid Complete		X X			
	408631-002	Bed Lid Complete		X X			
	408631-452	Bed Lid Complete		X X			
47	409562	Disc Selector Pattern Indicator Actuating Wire		X X X X X			
48	409563	Disc Selector Pattern Indicator		X X X			
	409670	Disc Selector Pattern Indicator		X X X X			
49	549301	Stitch Pattern Index Panel Screw (2)		X X X X X			
50	409702	Stitch Pattern Index Panel Shield		X X			
51	409559	Stitch Pattern Index Panel		X			
52	409560	Stitch Pattern Index Panel Bracket		X X X X X			
53	409558	Stitch Pattern Index Panel Complete		X			
	409668	Stitch Pattern Index Panel Complete		X X			
54	549301	Stitch Pattern Index Panel Complete Set Screw (2)		X X X X X			
55	381899	Bed Cover Cushion (4)		X X X			
	148509-452	Bed Cover Cushion		X X X X X			
56	544087	Bed Cover Cushion Screw (4)		X			
57	422177	Bed Cover Cushion Complete (4)		X			
58	544078	Bed Cover Fastening Screw (3)		X X X X X			
	544078	Bed Cover Fastening Screw (4)		X			
59	383529-451	Bed Cover Hole Gap		X X X X X			
60	408026	Bed Cover Complete		X X X X X			
	409598	Bed Cover Complete		X X			
	422548-451	Bed Cover Complete		X			

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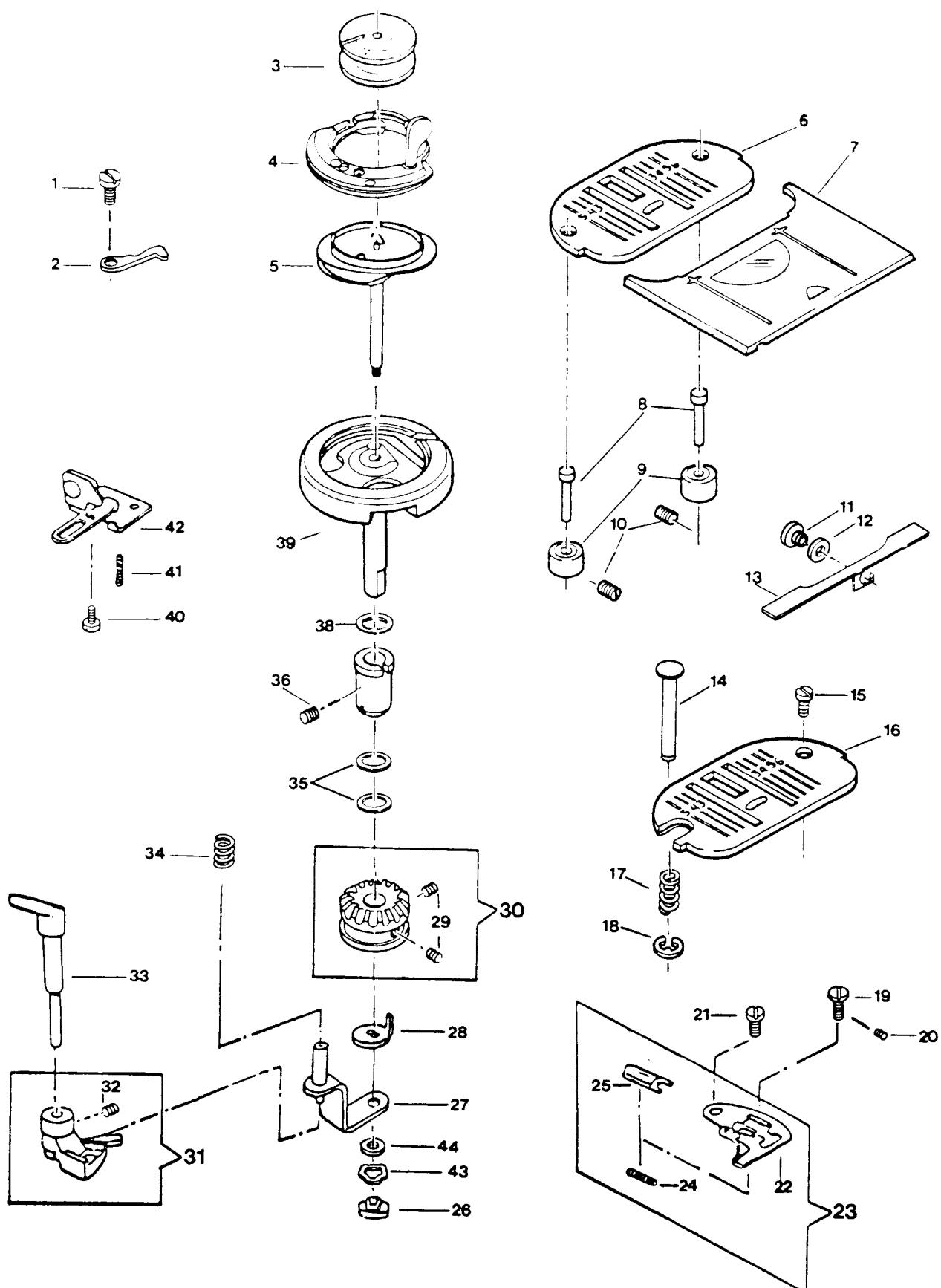
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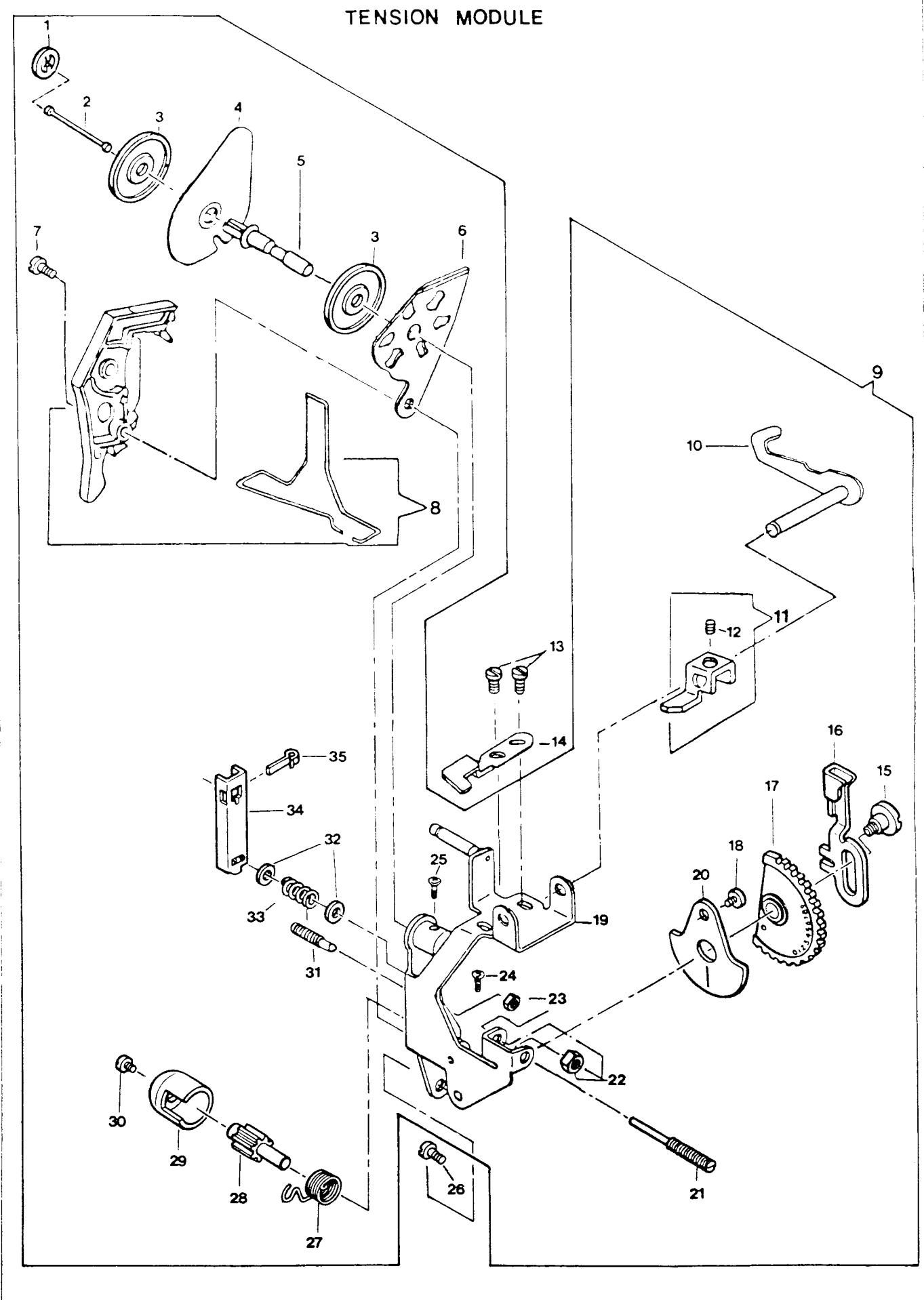
REF. # PART # HOOK AREA

1	544115	Rotating Hook Bobbin Case Position Finger Set Screw	X X X X X X X
		left.	
2	153022	Rotating Hook Bobbin Case Position Finger	X X X X X X X
3	506417	Rotating Hook Bobbin Complete	X X X X X X X
4	408432	Rotating Hook Bobbin Complete	X X X X X X X
5	163131	Rotating Hook Bobbin Complete	X X X X X X X
6	408435	Rotating Hook Bobbin Case Complete	X X X X X X X
7	163246	Rotating Hook Bobbin Driver Complete	X X X X X X X
8	409693	Throat Plate for zig-zag stitching	X X X X X X X
9	408034	Bed Slide with window plastic	X X X X X X X
10	174256	Throat Plate Catch Pin	X X X X X X X
11	507196	Throat Plate Securing Magnet (2)	X X X X X X X
12	549358	Throat Plate Catch Pin Screw (left)	X X X X X X X
13	544079	Throat Plate Catch Pin Screw (right)	X X X X X X X
14	544080	Bed Slide Spring Screw	X X X X X X X
15	408098	Bed Slide Spring Screw Washer	X X X X X X X
16	408035	Bed Slide Spring	X X X X X X X
17	409285	Throat Plate Plunger	X X X X X X X
18	544318	Throat Plate Guide Screw	X X X X X X X
19	409699	Throat Plate Guide Pin	X X X X X X X
20	409286	Throat Plate (for zig-zag stitching)	X X X X X X X
21	540104	Throat Plate Plunger Spring	X X X X X X X
22	549886	Throat Plate Plunger Snap Ring	X X X X X X X
23	408449	Rotating Hook Bobbin Case Cushion Spring Bracket Stud	X X X X X X X
		Eccentric	X X X X X X X
24	544118	Rotating Hook Bobbin Case Cushion Spring Bracket Stud	X X X X X X X
		Eccentric Set Screw	X X X X X X X
25	544117	Rotating Hook Bobbin Case Cushion Spring Bracket Hinge	X X X X X X X
		Screw	X X X X X X X
26	408448	Rotating Hook Bobbin Case Cushion Spring Bracket	X X X X X X X
		Complete	X X X X X X X
27	408450	Rotating Hook Bobbin Case Cushion Spring Bracket Lock	X X X X X X X
		Slide Spring	X X X X X X X
28	408453	Rotating Hook Bobbin Case Cushion Spring Bracket	X X X X X X X
		Complete	X X X X X X X
29	408451	Rotating Hook Bobbin Case Cushion Spring Bracket Lock	X X X X X X X
		Slide	X X X X X X X
30	163384	Rotating Hook Bobbin Driver Locator Nut	X X X X X X X
31	514747-451	Rotating Hook Bobbin Driver Locator Nut	X X X X X X X
32	408443	Rotating Hook Bobbin Winder Lifting Bracket Complete	X X X X X X X
33	1408560	Rotating Hook Bobbin Driver Locator	X X X X X X X
34	544207-002	Rotating Hook Bevel Gear Set Screw (2)	X X X X X X X
35	1408907	Rotating Hook Bevel Gear Complete	X X X X X X X
36	1408440	Rotating Hook Bobbin Winder Actuating Lever Shaft Cam	X X X X X X X
		Complete	X X X X X X X
37	1549293	Rotating Hook Bobbin Winder Actuating Lever Shaft Cam	X X X X X X X
		Set Screw	X X X X X X X
38	1408438	Rotating Hook Bobbin Winder Actuating Lever Shaft Cam	X X X X X X X
		Complete	X X X X X X X
39	1408588	Rotating Hook Bobbin Winder Actuating Lever Shaft Cam	X X X X X X X
		Follower Spring	X X X X X X X
40	543598	Rotating Hook Bevel Gear Thrust Washer (2)	X X X X X X X
41	1422400	Rotating Hook Bevel Gear Thrust Washer	X X X X X X X
42	1549366	Rotating Hook Shaft Bushing (eccentric) Set Screw	X X X X X X X
43	1543598	Rotating Hook Shaft Bushing (eccentric) Thrust Washer	X X X X X X X
44	1506164	Rotating Hook Shaft Bushing (eccentric) Thrust Washer	X X X X X X X
45	163289	Rotating Hook	X X X X X X X
46	1422523	Thread Pull-off Finger Bracket Screw	X X X X X X X
47	153039	Thread Pull-off Finger Spring	X X X X X X X
48	153036	Thread Pull-off Finger Complete	X X X X X X X
49	1422522	Rotating Hook Bobbin Driver Locator Nut Spring Washer	X X X X X X X
50	1422522	Rotating Hook Bobbin Driver Locator Nut Washer	X X X X X X X

HOOK AREA

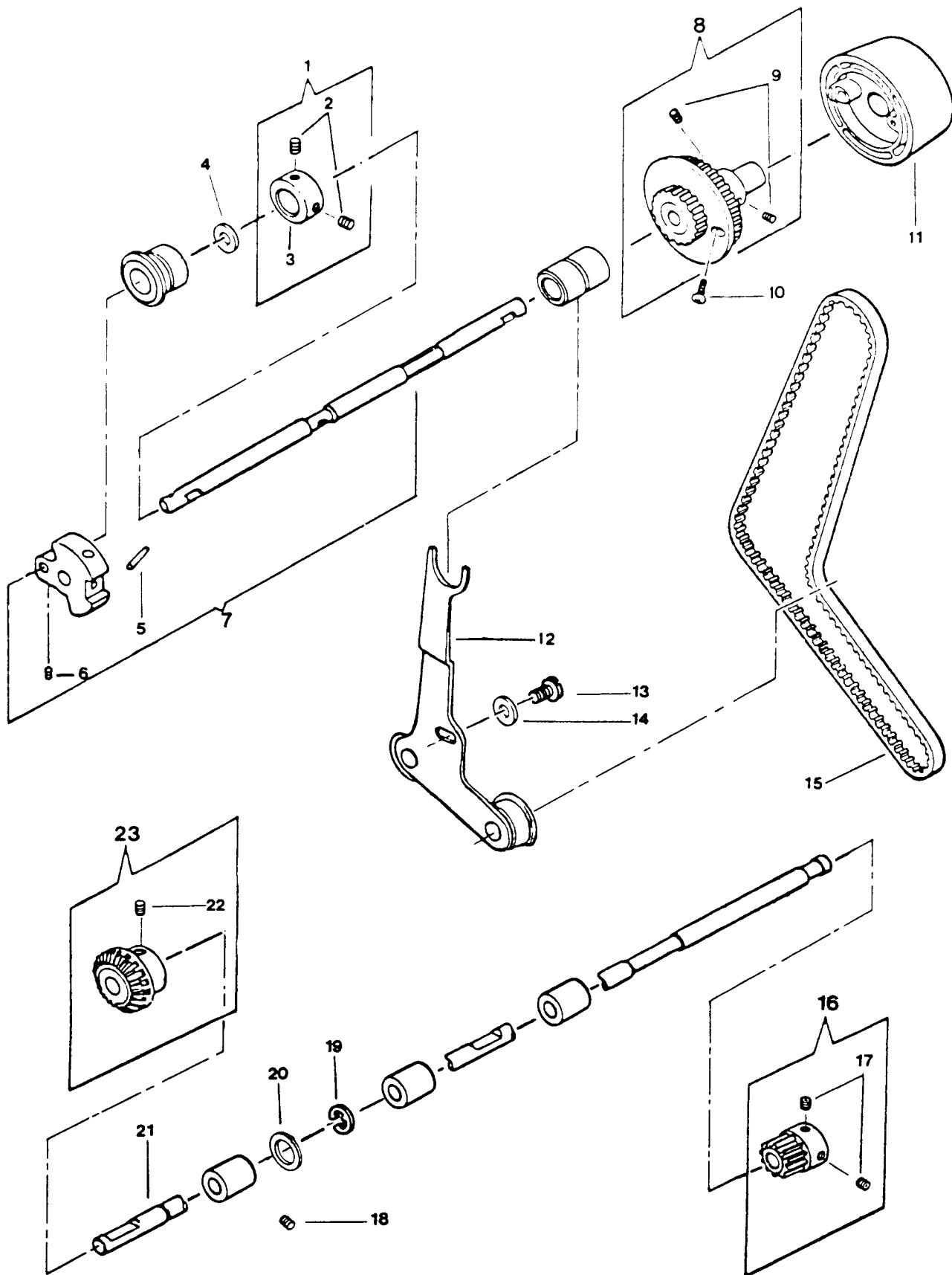


TENSION MODULE

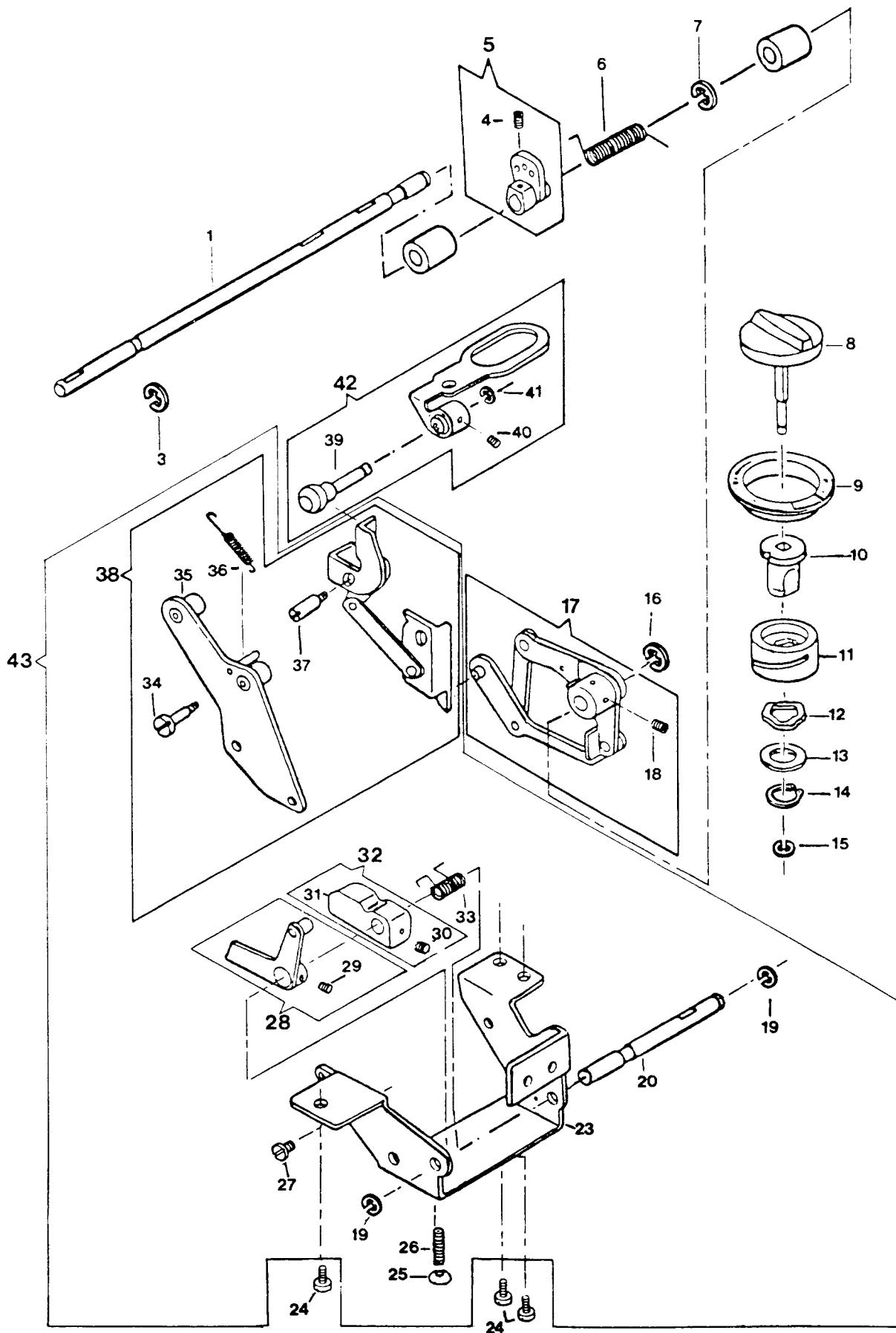


REF.	PART #	TENSION MODULE	1 1 1 1 1 1 1 0 4 4 4 4 4 4 4 2 2 1 2 1 0 5 5 1 5 1 G G U U N N
1	174398	Tension Disc Pressure Plate	1 1 1 1 1 1 1
2	181857	Tension Disc Pressure Pin	1 X X X X X X
3	382586	Tension Disc (small) (2)	1 X X X X X X
4	408415	Tension Disc (large)	1 X X X X X X
5	503270	Tension Stud	1 X X X X X X
6	408416	Tension Thread Guard	1 X X X X X X
7	544188	Thread Take-up Spring Thread Guard Screw	1 X X X X X X
8	408424-451	Thread Take-up Spring Thread Guard Complete	1 X 1 1 1 1 1
	408424-452	Thread Take-up Spring Thread Guard Complete	1 X X X 1 X 1
	408424-453	Thread Take-up Spring Thread Guard Complete	1 1 1 X 1 X
9	408410-451	Tension Complete	1 X 1 1 1 X 1
	408410-452	Tension Complete	1 1 X X 1 1 1
	408410-453	Tension Complete	1 1 1 X 1 X 1
10	408815	Tension Release Actuating Lever Complete	1 X X X X X X
11	408813	Tension Releasing Lever Complete	1 X X X X X X
12	544203-007	Tension Releasing Lever Screw	1 X X X X X X
13	544078	Tension Mounting Bracket Screw (upper) (2)	1 X X X X X X
14	408552	Tension Regulating Slide Plate Supporting Plate	1 X 1 1 1 X X
15	544132	Tension Indicator Dial Hinge Screw	1 X X X X X X
16	181854	Tension Regulating Slide	1 X X X X X X
17	181848-452	Tension Indicator Dial (graphics)	1 X X X X X X
18	544225-001	Tension Indicator Screw	1 X X X X X X
19	408412	Tension Mounting Bracket Complete	1 X X X X X X
20	408920-451	Tension Indicator (plastic)	1 X X X X X X
21	514653-451	Tension Spring Adjusting Screw	1 X X X X X X
22	514607	Tension Spring Adjusting Screw Nut	1 X X X X X X
23	514607	Tension Regulating Slide Positioning Screw Nut	1 X X X X X X
24	544187	Thread Take-up Spring Stud Set Screw	1 X X X X X X
25	549360	Tension Stud Set Screw	1 X X X X X X
26	549357	Tension Mounting Bracket Screw (lower)	1 X X X X X X
27	181872	Thread Take-up Spring	1 X X X X X X
28	408418	Thread Take-up Spring Stud Complete	1 X X X X X X
29	181861-451	Thread Take-up Spring Cap and Slack Thread Regulator	1 X X X X X X
30	544004	Thread Take-up Spring Adjusting Screw	1 X X X X X X
31	514644-451	Tension Regulating Slide Positioning Screw	1 X X X X X X
32	172731-452	Tension Spring Adjusting Screw Washer (2)	1 X X X X X X
33	181877	Tension Spring	1 X X X X X X
34	181855	Tension Regulating Slide Plate	1 X X X X X X
35	172906	Tension Regulating Slide Plate Spring Clip	1 X X X X X X

NEEDLE BAR DRIVE AND HANDWHEEL



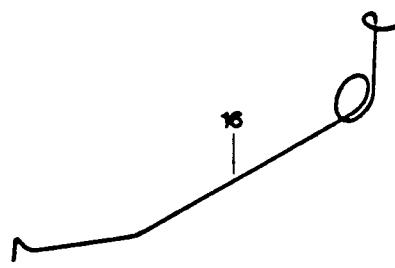
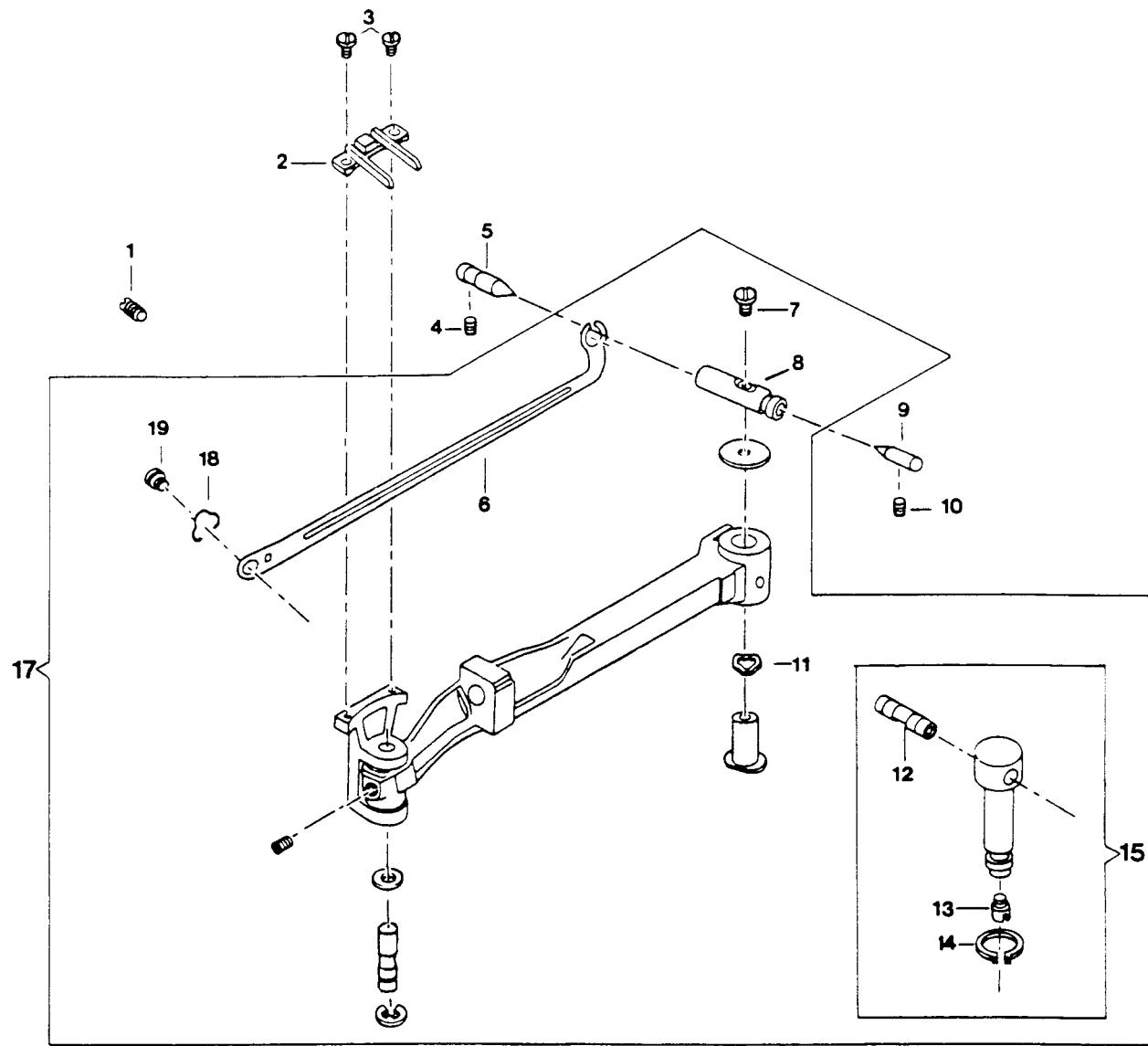
FEED CONTROL MECHANISM



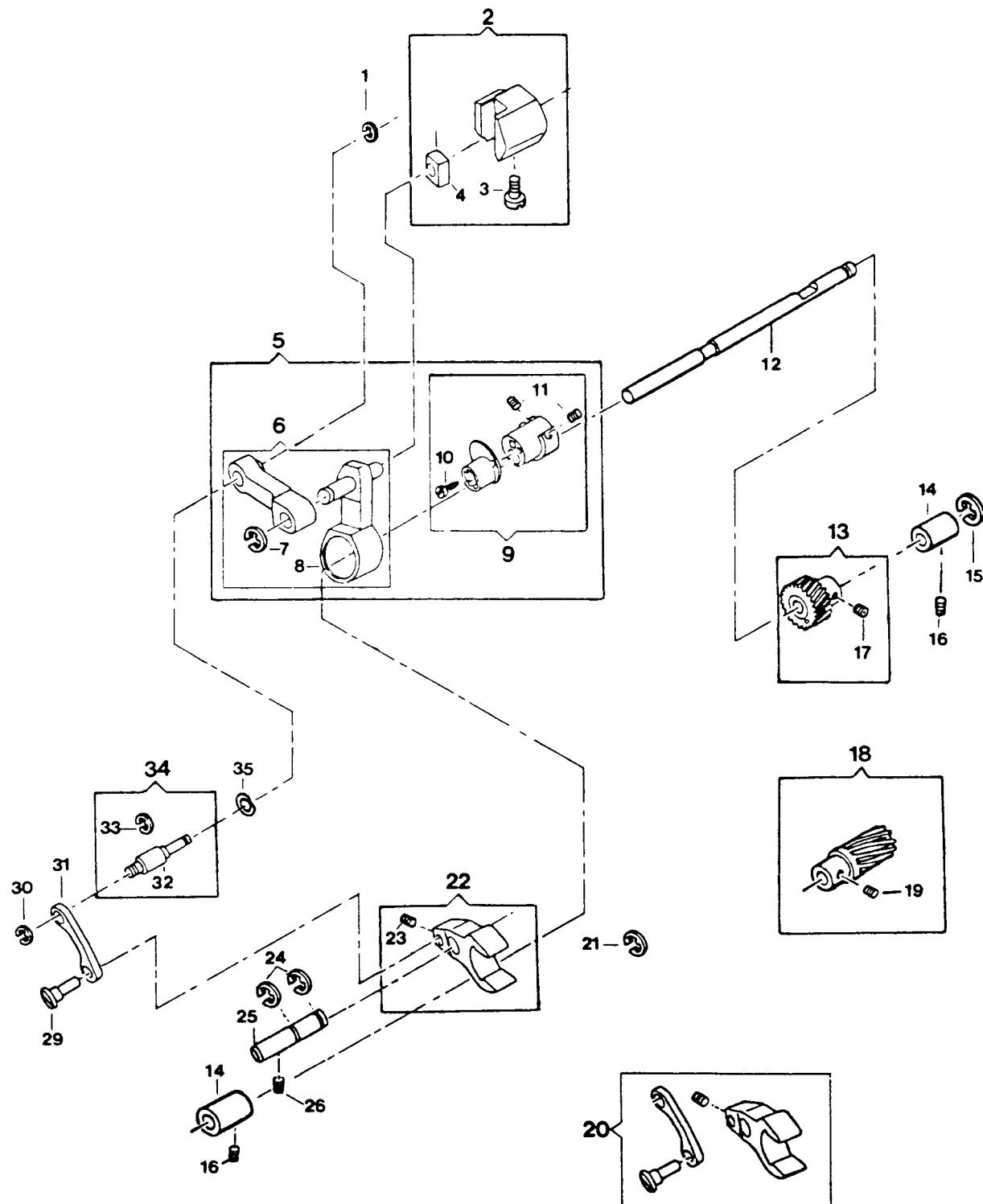
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REF.	PART #	DESCRIPTION	IG	G	U	U	N	N
1	1							
1	1506448-830	Feed bar connection and feed lifting fork connection hinge (eccentric) set screw						
1	1549308	Feed bar connection and feed lifting fork connection hinge stud (eccentric) set screw						
2	1506194	Feed dog (machined)		X			X	X
	1409680	Feed dog (machined)				X	X	
3	1379505-451	Feed dog screw			X			
	1544103	Feed dog screw				X	X	X
4	1544101	Feed bar pivot hinge stud adjusting pin (eccentric)						
		center (back) set screw		X		X	X	X
5	1422142	Feed bar pivot hinge stud adjusting pin (eccentric)						
		center (back)		X				
6	1408280	Feed bar pivot hinge stud adjusting pin (eccentric)						
		center (back)			X	X	X	X
6	174216	Feed dog holder compensating link		X		X	X	X
7	1514692-451	Feed bar guide hinge set screw		X				
	1514692	Feed bar guide hinge set screw				X	X	
8	1409695	Feed bar guide hinge pin				X	X	
9	1422143	Feed bar pivot hinge stud adjusting pin (eccentric)						
		center (front)		X				
10	1511233	Feed bar pivot hinge stud adjusting pin (eccentric)						
		center (front)			X	X	X	X
10	1549358	Feed bar pivot hinge stud adjusting pin (eccentric)						
		center (front) set screw		X		X	X	X
11	1511211	Feed bar hinge bearing spring washer		X		X	X	X
12	1511038	Feed bar pivot hinge stud adjusting pin (eccentric)						
13	1544099	Feed bar pivot hinge stud lock screw						
14	1408273	Feed bar pivot hinge stud retaining ring						
15	1408272	Feed bar pivot hinge stud Complete						
16	182239	Feed bar guide pin spring		X		X	X	X
17	1422144	Feed bar Complete		X				
	1408279	Feed bar Complete			X	X	X	X
18	1511075	Feed dog holder compensating link retaining spring		X				
	1312284	Feed dog holder compensating link retaining spring			X	X	X	X
19	1500356-850	Feed dog holder compensating link set screw		X				
	1544102	Feed dog holder compensating link set screw			X	X	X	X

FEED MECHANISM

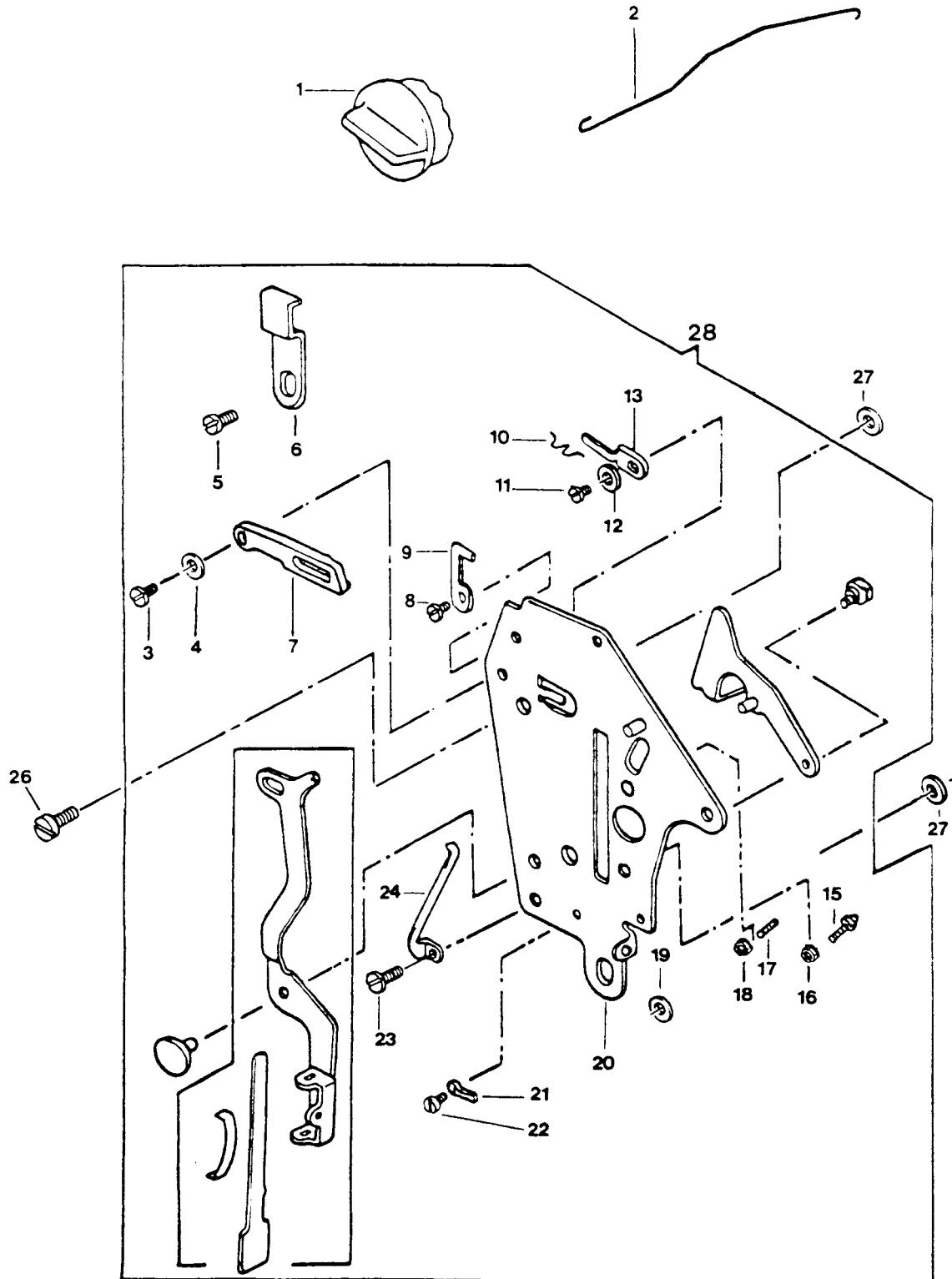


FEED MECHANISM

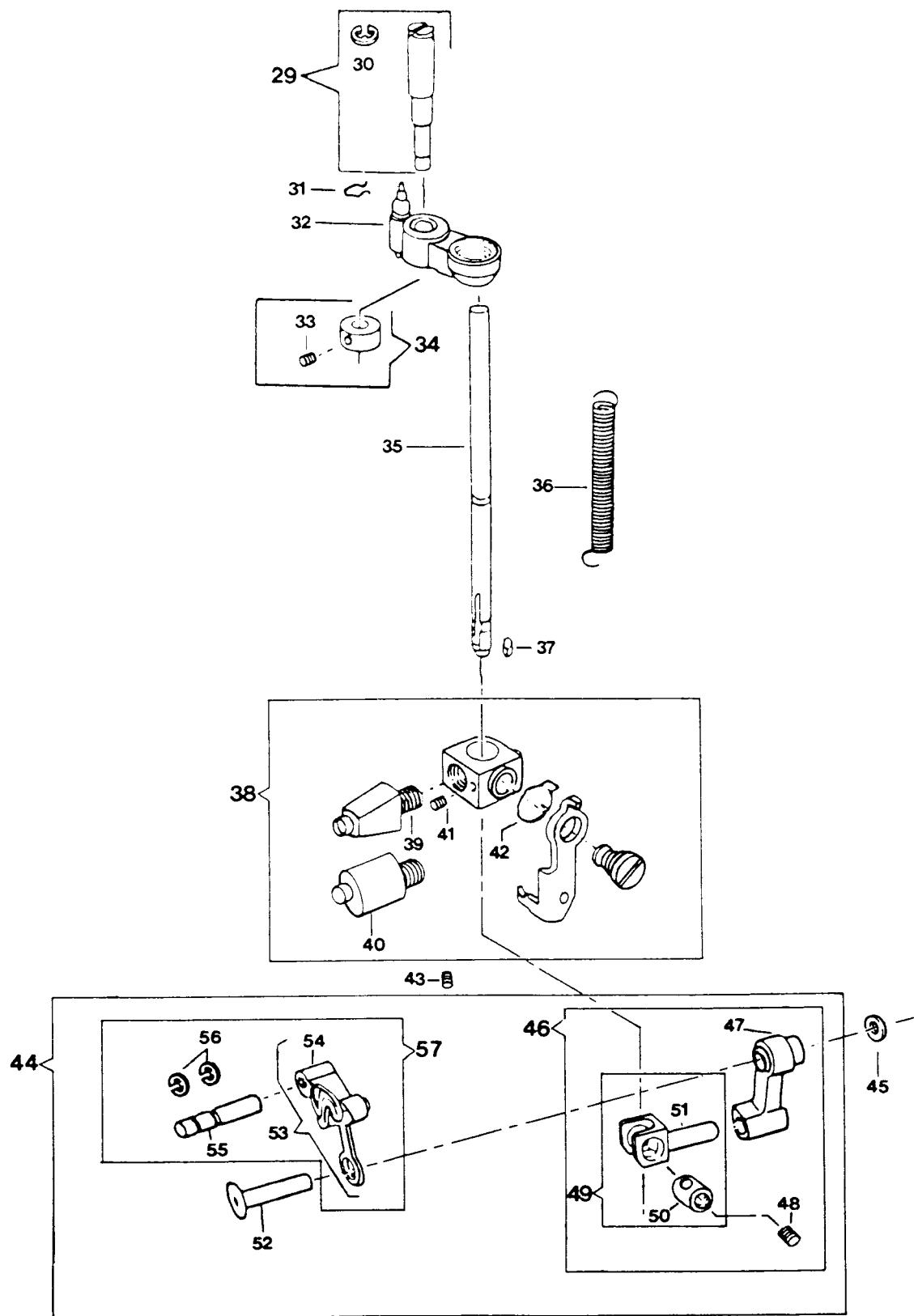


REF.	PART #	HEAD END MODULE	1 1 1 1 1 1 1 0 4 4 4 4 4 4 2 2 1 2 1 0 5 5 1 5 1 G G U U N N
1	409599-451	Presser Bar Pressure Regulating Knob	X
2	408385	Needle Bar Releasing Lever Connection	X X X X
3	549344-453	Needle Bar Supporting Plate Screw	X X X X
4	408572	Needle Bar Supporting Plate Screw Washer	X X X X
5	549301	Needle Bar Supporting Plate Guide Set Screw	X X X X X
6	408573	Needle Bar Supporting Plate Guide	X X X X
7	408376	Needle Bar Supporting Plate	X X X X
8	549301	Buttonholer Kick-out Shaft Supporter Screw	X X X X X X X
9	408383	Buttonholer Kick-out Shaft Supporter Screw	X X X X X X X
10	382408	Buttonholer Kick-out Spring	X X X X X X X
11	549301	Buttonholer Kick-out Spring Bracket Screw	X X X X X X X
12	408572	Buttonholer Kick-out Spring Bracket Screw Washer	X X X X X X X
13	408382	Buttonholer Kick-out Spring Bracket	X X X X X X X
15	544137	Needle Bar Latch Guide Screw	X X X X
16	545480	Needle Bar Latch Guide Screw Lock Nut	X X X X
17	544232	Needle Bar Latch Releasing Lever Stopping Screw	X X X X
18	545480	Needle Bar Latch Releasing Lever Stopping Screw Locks	
		Nut	X X X X
19	409524	Needle Bar Latch Releasing Lever Stopping Pin Washer	X X X X
20	409522	Head End Plate	X
	409666	Head End Plate Complete	X X
21	382393	Buttonholer Kick-out Shaft Tripping Lever Adjusting	
		Eccentric	X X X X X X X
22	544004	Buttonholer Kick-out Shaft Tripping Lever Adjusting	
		Eccentric Set Screw	X X X X X X X
23	544113	Buttonholer Kick-out Shaft Tripping Lever Rod	
		Positioning Spring Screw	X X X X X X X
24	381625	Buttonholer Kick-out Shaft Tripping Lever Positioning	
		Spring	X X X X X X X
26	544078	Head End Plate Screw (upper)	X X X X X X X
27	408559	Head End Plate Washer (2)	X X X X X X X
28	409665	Head End Plate Assembly	X X X
	409678	Head End Plate Assembly	X X
	409596	Head End Plate Assembly	X

HEAD END MODULE

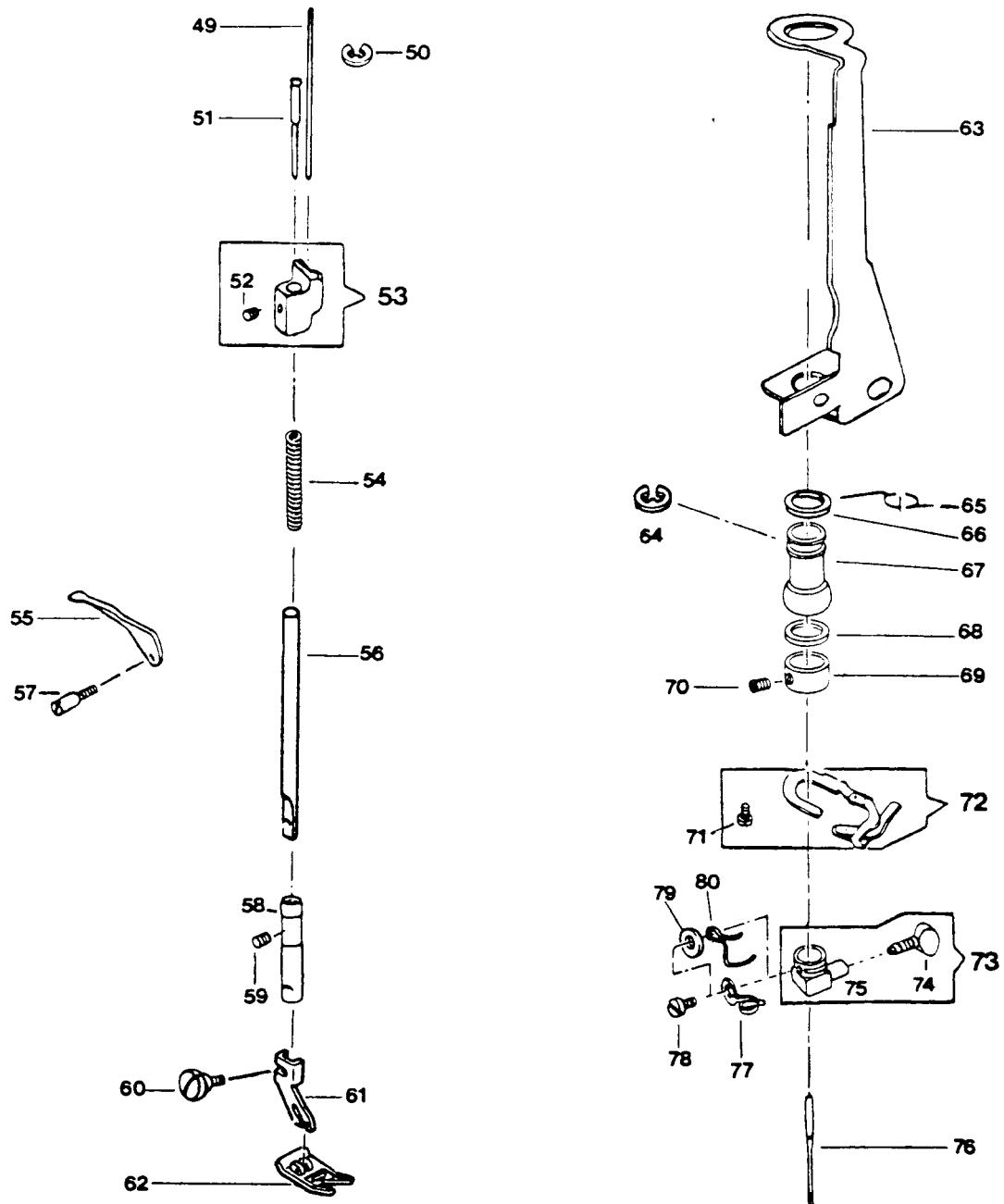


HEAD END MODULE

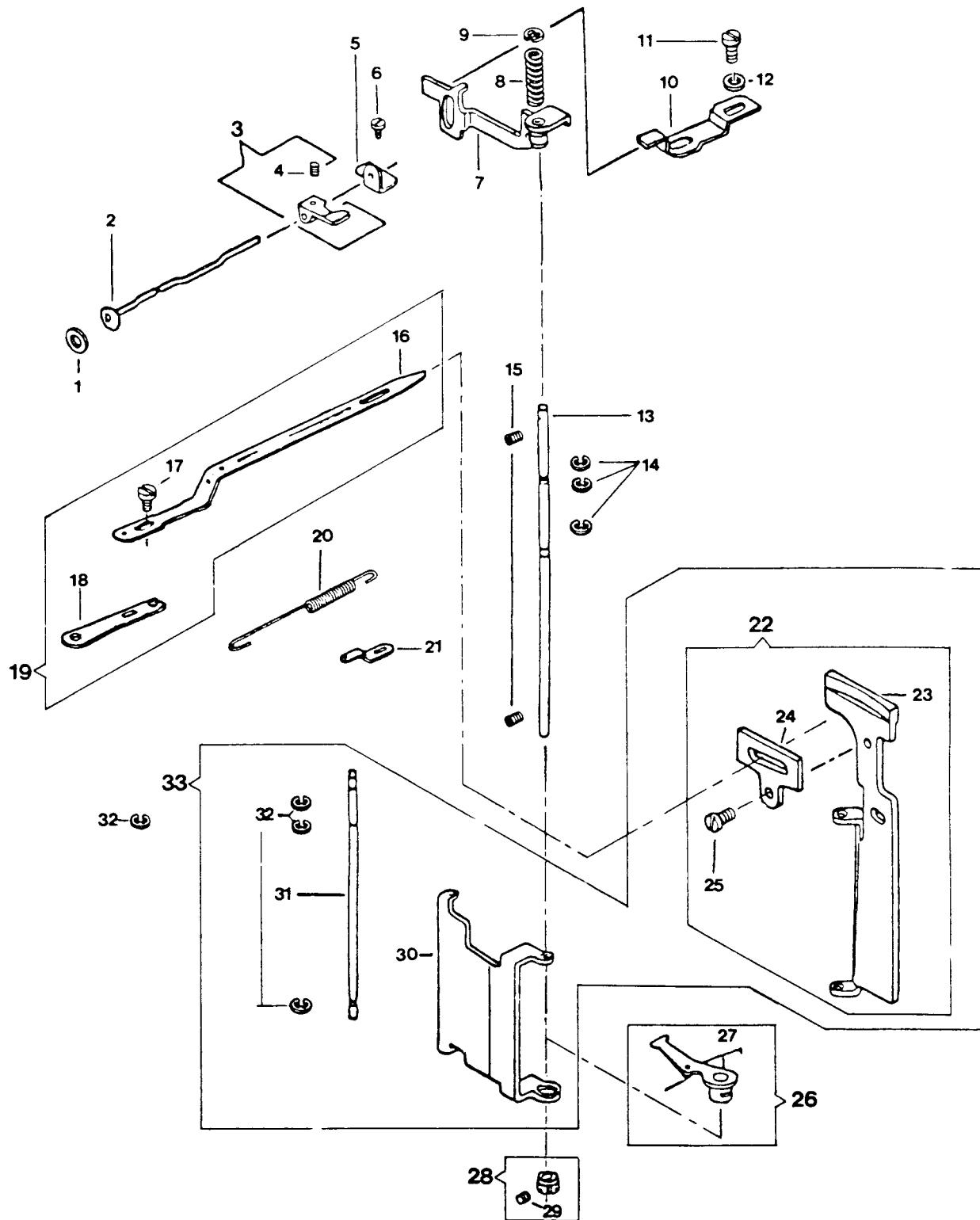


REF.	PART #	HEAD END MODULE (CONTINUATION)	1 1 1 1 1 1 1 0 4 4 4 4 4 4 4 2 2 1 2 1 1 0 5 5 1 5 1 G G U U N N
			1 1 1 1 1 1 1
29	502364	Needle Bar Vibrating Bracket Hinge Stud (eccentric)	1 1 1 1 1 1 1
		Complete	X X X X X X X
30	506199	Needle Bar Vibrating Bracket Hinge Stud (eccentric)	1 1 1 1 1 1 1
		Retaining Ring	X X X X X X X
31	408570	Needle Bar Driving Arm Ball Joint Snap Retainer	X X X X X X X
32	502335	Needle Bar Vibrating Bracket Complete	X X 1 1 1 1 1
	408806	Needle Bar Vibrating Bracket Complete	1 1 X X X X X
33	504094	Needle Bar Vibrating Bracket Hinge Stud (eccentric)	1 1 1 1 1 1 1
		Collar Set Screw	X X X X X X X
34	547500	Needle Bar Vibrating Bracket Hinge Stud (eccentric)	1 1 1 1 1 1 1
		Collar Complete	X X X X X X X
35	503281	Needle Bar	X X 1 1 1 1 1
	408925	Needle Bar	1 1 X X X X X
36	502349	Needle Bar Latch Carrier Spring	X X X X 1 X 1
37	163822	Needle Bar Gib	X X X X X X X
38	408358	Needle Bar Latch Carrier Complete	X 1 1 X 1 X 1
	409703	Needle Bar Latch Carrier Cam Plate	1 X 1 1 1 1 1
39	408361	Needle Bar Latch Carrier Socket Complete	X 1 X X X X 1
	409706	Needle Bar Latch Carrier Socket Complete	1 X 1 1 1 1 1
40	544109	Needle Bar Latch Carrier Screw Stud	1 1 X X X X 1
41	544206-002	Needle Bar Latch Adjusting Stud (eccentric) Set Screw	X X X X X X 1
42	502464	Needle Bar Latch Spring	X X X X X X 1
43	544129	Thread Take-up Lever Link Hinge Stud Set Screw	X X X X X X 1
44	408458-451	Thread Take-up Lever and Needle Bar Connecting Link	1 1 1 1 1 1 1
		Complete	X X 1 1 X 1
	408458-452	Thread Take-up Lever and Needle Bar Connecting Link	1 1 1 1 1 1 1
		Complete	1 1 X 1 1 1 1
	408468-452	Thread Take-up Lever and Needle Bar Connecting Link	1 1 1 1 1 1 1
		Complete	1 1 1 X 1 1 1
	408568-451	Thread Take-up Lever with Needle Bar Connecting Link	1 1 1 1 1 1 1
		Complete	1 1 1 1 1 1 X
45	543531	Needle Bar Connecting Link Thrust Washer	X X X X X X X
46	408456	Needle Bar Connecting Link with Stud	X X X X 1 X 1
	408567	Needle Bar Connecting Link with Stud	1 1 1 X 1 X 1
	408566	Needle Bar Connecting Stud Complete	1 1 1 X 1 X 1
47	408356	Needle Bar Connecting Link	X X X X X X X
48	504048	Needle Bar Connecting Stud Hinge Pin Set Screw	1 1 1 X 1 X 1
49	408363	Needle Bar Connecting Stud Complete	X X X X 1 X 1
50	547306	Needle Bar Connecting Stud Hinge Pin	X X X X X X X
51	408362	Needle Bar Connecting Stud	X X X X 1 1 1
	408574	Needle Bar Connecting Stud	1 1 1 X 1 X 1
52	408921	Thread Take-up Stud	X X X X X X X
53	408353-451	Thread Take-up Lever Complete	X X 1 1 X X 1
	408353-452	Thread Take-up Lever Complete	1 1 X X 1 1 1
54	507649	Thread Take-up Lever Link	1 X X X X X X
55	543766	Thread Take-up Lever Link Hinge Stud	X X X X X X X
56	408354	Thread Take-up Lever Link Hinge Stud Retaining Ring (2)	X X X X X X X
57	408457-451	Thread Take-up Lever Complete	X 1 1 X X 1 X
	408457-452	Thread Take-up Lever Complete	1 1 X X 1 1 1

HEAD END MODULE

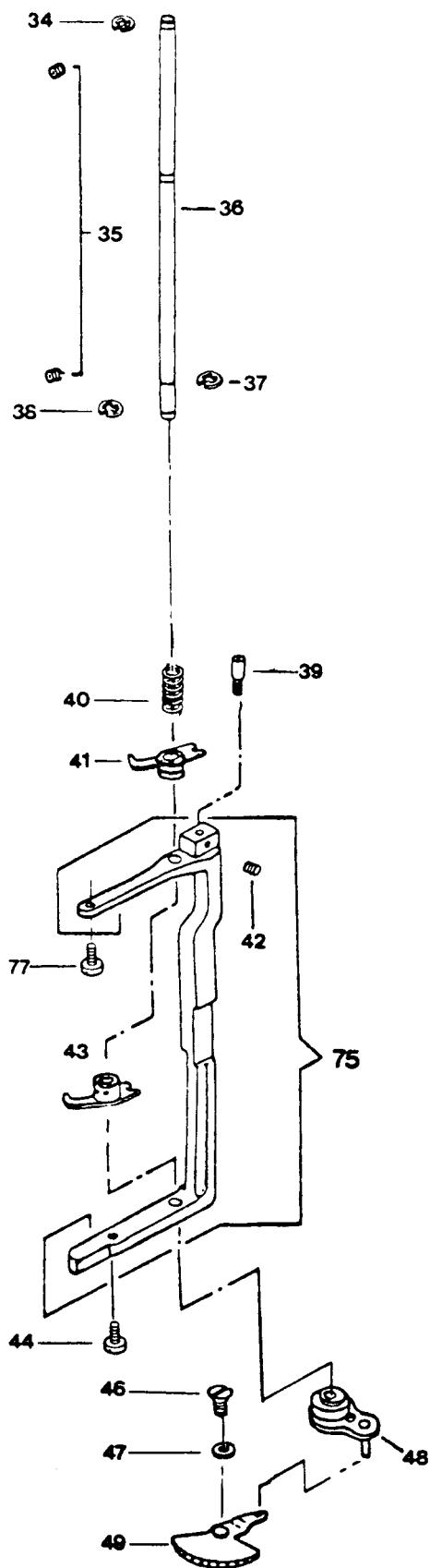
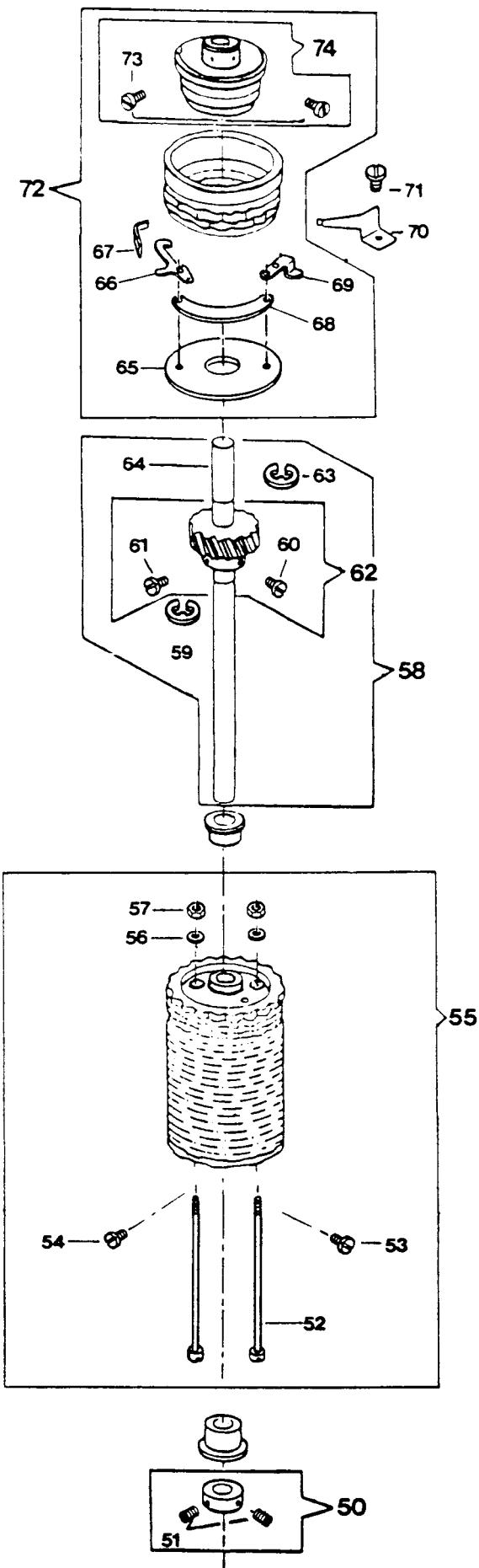


DISC STACK AND FOLLOWERS

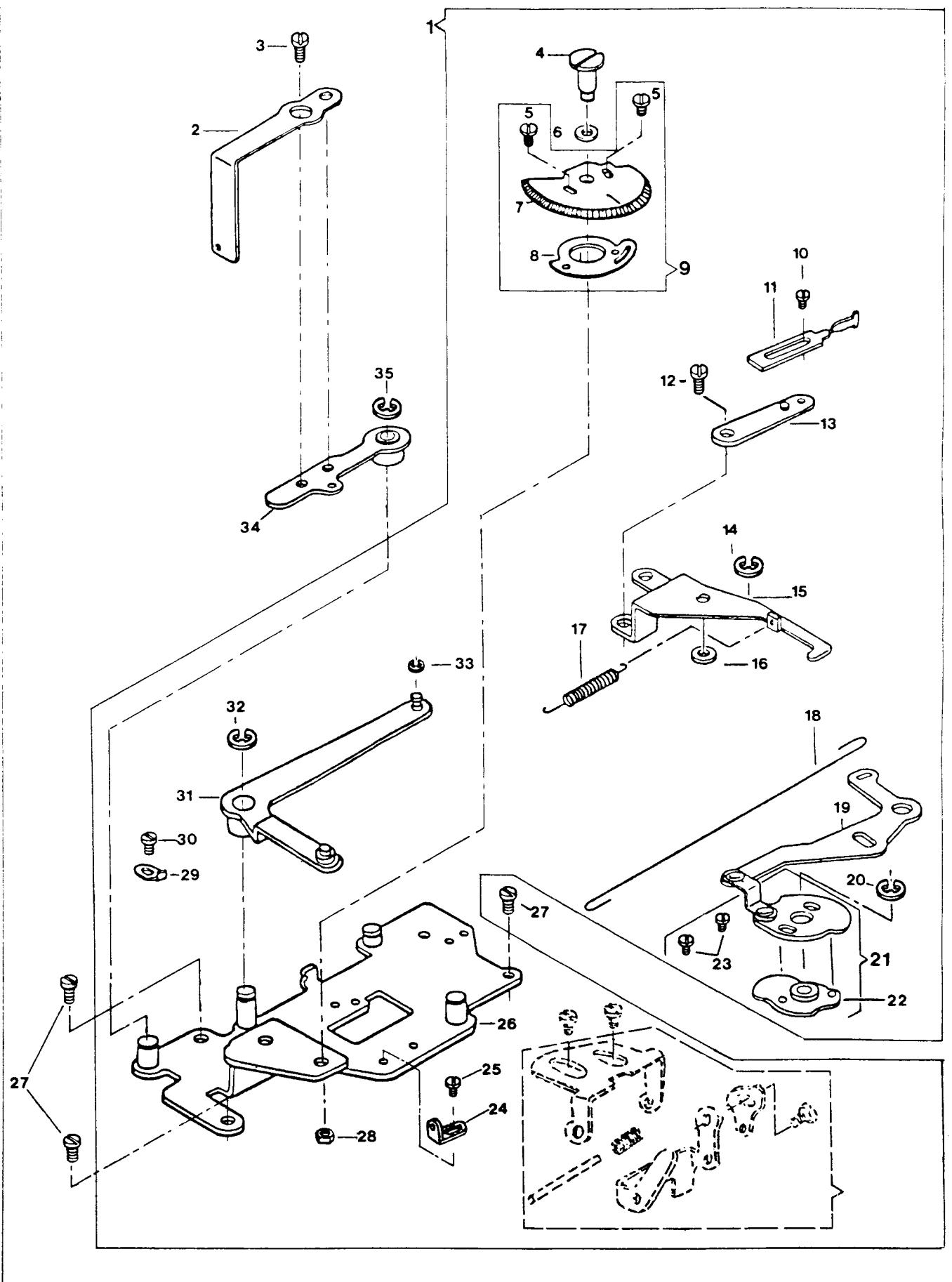


REF.	PART #	DISC STACK AND FOLLOWERS	1 1 1 1 1 1 1 0 4 4 4 4 4 4 4 2 2 1 2 1 1 0 5 5 1 5 1	G G U U N N
1	1	1	1 1 1 1 1 1 1	1 1 1 1 1 1 1
1	1549426-451	Buttonholer Kick-out Shaft Washer	X X X X X X X	X X X X X X X
2	1408579	Buttonholer Kick-out Shaft Complete	X X X X X X X	X X X X X X X
3	1408471	Disc (buttonhole) Driving Ratchet Engaging Pawl	1 1 1 1 1 1 1	1 1 1 1 1 1 1
1	1	Complete	X X X X X X X	X X X X X X X
4	1544206-002	Disc (buttonhole) Driving Ratchet Engaging Pawl Screw	X X X X X X X	X X X X X X X
5	1408228	Buttonholer Kick-out Shaft Bracket	X X X X X X X	X X X X X X X
6	1549357	Buttonholer Kick-out Shaft Bracket Screw	X X X X X X X	X X X X X X X
7	1408229	Disc (buttonhole) Needle Position Follower Complete	X X X X X X X	X X X X X X X
8	1408232	Disc (buttonhole) Needle Position Follower Spring	X X X X	X X X X
	1409698	Disc (buttonhole) Needle Position Follower Spring	1 1 1 1 1 1 1	1 1 1 1 1 1 1
9	1408030	Needle Position Releasing Lever Link Complete Retaining	1 1 1 1 1 1 1	1 1 1 1 1 1 1
1	1	Ring	1 1 X X X X	1 1 X X X X
	1507343	Needle Position Releasing Lever Link Complete Retaining	X X	X X
1	1	Ring	1 1 1 1 1 1 1	1 1 1 1 1 1 1
10	1408477	Needle Position Control Plate	X X X X X X X	X X X X X X X
11	1549357	Needle Position Control Plate Screw	X X X X X X X	X X X X X X X
12	1547670	Needle Position Control Plate Screw Washer	X X X X X X X	X X X X X X X
13	1408394	Disc Needle Position Follower Shaft	X X X X X X X	X X X X X X X
14	1408274	Disc Needle Position Follower Shaft Retaining Ring (4)	1 1 1 X X X X	1 1 1 X X X X
	1511213	Disc Needle Position Follower Shaft Retaining Ring (4)	X X	X X
15	1549366	Disc Needle Position Follower Shaft Set Screw (2)	X X X X X	X X X X X
	1549366	Disc Needle Position Follower Shaft Set Screw (2)	1 1 X	1 1 X
16	1408396	Needle Bar Driving Arm Complete	X X X X X X	X X X X X X
17	1544211-052	Needle Bar Driving Arm Ball Joint Screw	X X X X X X X	X X X X X X X
18	1408400	Needle Bar Driving Arm Ball Joint	X X X X X X X	X X X X X X X
19	1408409	Needle Bar Driving Arm with Ball Joint	X X X X X X X	X X X X X X X
20	1408398	Needle Bar Driving Arm Return Spring	X X X X	X X X X
	1408565	Needle Bar Driving Arm Return Spring	1 1 1 X X	1 1 1 X X
21	1408178	Needle Bar Driving Arm Return Spring Bracket	X X X X X X X	X X X X X X X
22	1409532	Needle Bar Driving Arm Plate Complete	X X X X X X X	X X X X X X X
23	1408401	Needle Bar Driving Arm Plate	X X X X X X X	X X X X X X X
24	1409533	Needle Bar Driving Arm Plate (small)	X X X X X X X	X X X X X X X
25	1549301	Needle Bar Driving Arm Plate (small) Screw	X X X X X X X	X X X X X X X
26	1408391	Disc Needle Position Follower Complete	X X X X X X X	X X X X X X X
27	1408392	Disc Needle Position Follower Return Spring	X X X X X X X	X X X X X X X
28	1408408	Needle Bar Driving Arm Plate Hinge Bracket Eccentric	1 1 1 1 1 1 1	1 1 1 1 1 1 1
1	1	Complete	X X X X X X X	X X X X X X X
29	1549366	Needle Bar Driving Arm Plate Hinge Bracket Eccentric	1 1 1 1 1 1 1	1 1 1 1 1 1 1
1	1	Screw	X X X X X X X	X X X X X X X
30	1408402	Needle Bar Driving Arm Plate Hinge Bracket	X X X X X X X	X X X X X X X
31	1408406	Needle Bar Driving Arm Plate Hinge Stud	X X X X X X X	X X X X X X X
32	1408030	Needle Bar Driving Arm Plate Hinge Stud Retaining	1 1 1 1 1 1 1	1 1 1 1 1 1 1
1	1	Ring (3)	X X X X X X X	X X X X X X X
	1408030	Needle Position Releasing Lever Link Complete Retaining	1 1 1 1 1 1 1	1 1 1 1 1 1 1
1	1	Ring	1 1 X X X X X	1 1 X X X X X
	1507343	Needle Position Releasing Lever Link Complete Retaining	1 1 1 1 1 1 1	1 1 1 1 1 1 1
1	1	Ring	X X	X X
33	1409531	Needle Bar Driving Arm Plate with Hinge Bracket	X X X X X X X	X X X X X X X

DISC STACK AND FOLLOWERS

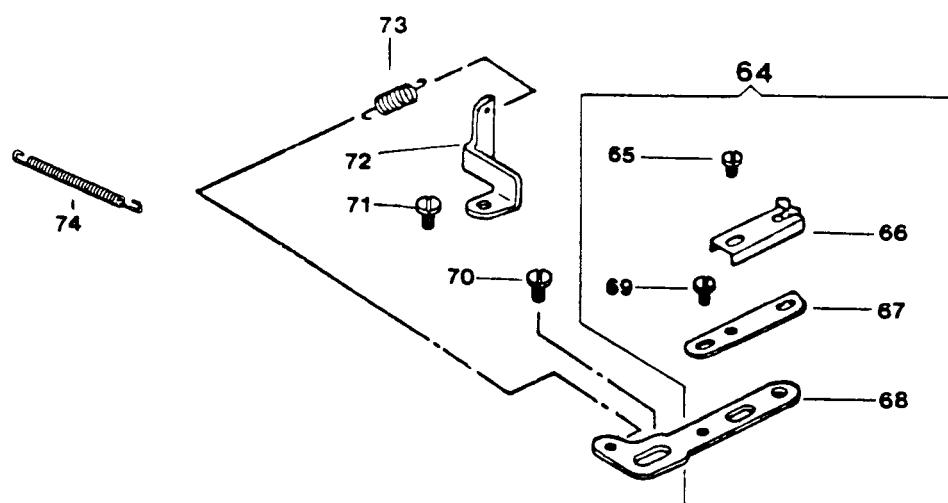
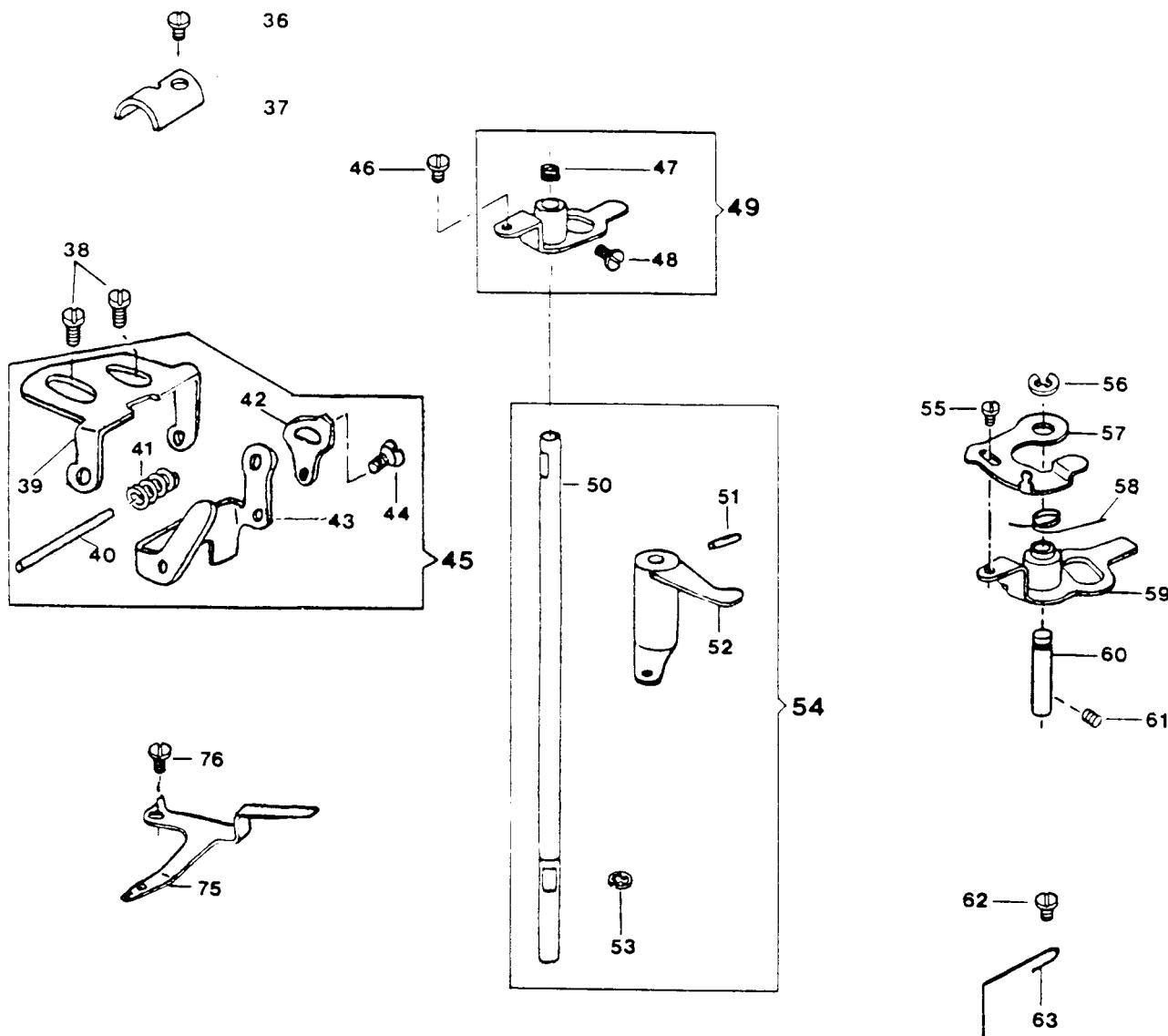


CAM RELEASE MECHANISM

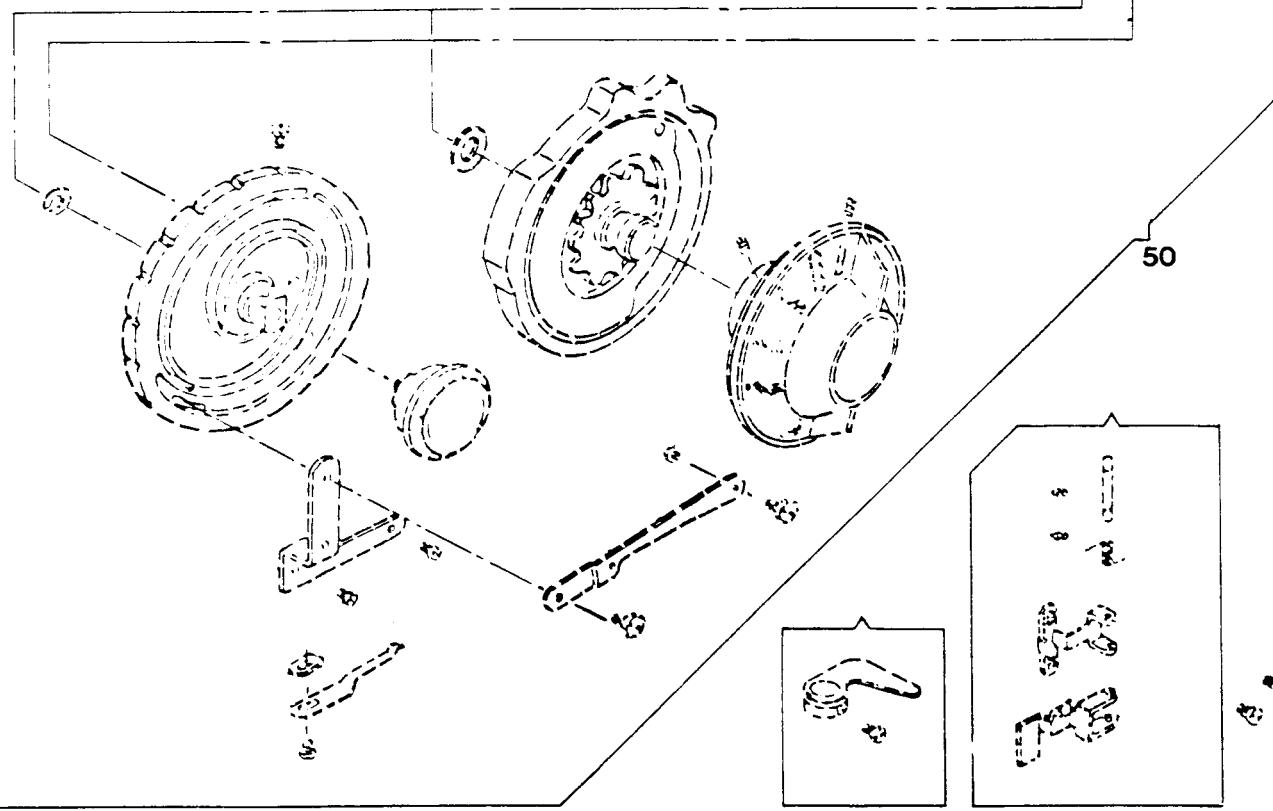
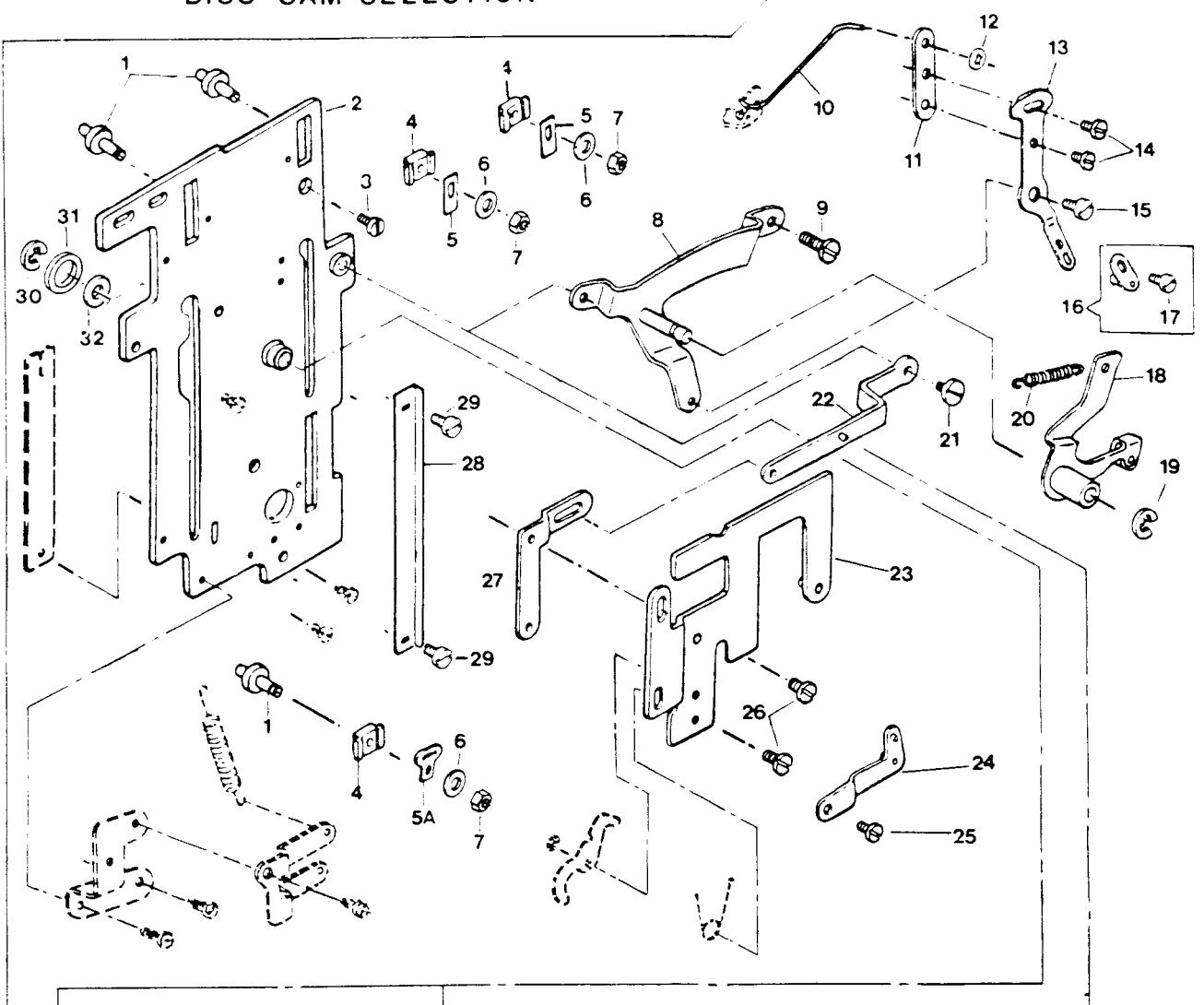


REF. #	PART #	CAM RELEASE MECHANISM (CONTINUATION)	I	I	G	I	G	I	U	I	N	I
36	1544200	Disc follower releasing mechanism kick-out lever										
		releasing cam set screw			X	X	X	X				
37	408922	Disc follower releasing mechanism kick-out lever										
		releasing cam			X	X	X	X				
38	1549301	Disc follower releasing mechanism kick-out lever bracket										
		set screw (2) Complete			X	X	X	X				
39	408052	Disc follower releasing mechanism kick-out lever bracket						X	X			
40	408054	Disc follower releasing mechanism kick-out lever hinge										
		pin					X	X	X			
41	408056	Disc follower releasing mechanism kick-out lever plate										
		spring					X	X	X			
42	408055	Disc follower releasing mechanism kick-out lever plate						X	X	X		
43	408053	Disc follower releasing mechanism kick-out lever						X	X	X		
44	1549301	Disc follower releasing mechanism kick-out lever plate										
		screw					X	X	X			
45	408051	Disc follower releasing mechanism kick-out lever Compl.			X	X	X	X				
46	1549301	Linear solenoid crank shaft lever extension plate screw			X	X	X	X				
47	409601	Linear solenoid crank shaft lever spring			X	X	X	X				
48	1544124	Linear solenoid crank shaft lever set screw			X	X	X	X				
49	409552	Linear solenoid crank shaft lever Complete			X							
1409684		Linear solenoid crank shaft lever Complete				X	X	X	X			
50	1409555	Linear solenoid crank shaft			X							
1409682		Linear solenoid crank shaft				X	X	X	X			
51	1548202	Linear solenoid crank spring pin			X							
52	1409556	Linear solenoid crank			X							
53	1408274	Linear solenoid crank shaft ring			X	X	X	X				
1511213		Linear solenoid crank shaft ring				X	X	X	X			
54	1422373	Linear solenoid crank shaft Complete			X							
55	1549301	Disc (feed control) follower releasing link adjusting										
		link screw					X	X	X			
56	1408274	Disc (feed control) follower releasing lever stud ring						X	X	X		
57	1408504	Disc (feed control) follower releasing lever adjusting										
		link						X	X	X		
58	1408505	Disc (feed control) follower releasing lever adjusting										
		return spring						X	X	X		
59	1409588	Disc (feed control) follower releasing lever Complete							X	X		
60	1408503	Disc (feed control) follower releasing lever stud								X	X	
61	1549366	Disc (feed control) follower releasing lever stud set									X	
		screw								X	X	
62	1544038	Needle bar driving arm plate disengaging link adjusting										
		plate spring screw						X	X	X		
63	1408185	Needle bar driving arm plate disengaging link adjusting								X	X	
		plate spring							X	X	X	
64	1408514	Needle position releasing lever link Complete						X	X	X	X	
65	1549301	Disc (needle pos.) follower retaining spring set screw						X	X	X	X	
66	1408071	Disc (needle pos.) follower retaining spring						X	X	X	X	
67	1408072	Needle position releasing lever link adjusting plate						X	X	X	X	
68	1408515	Needle position releasing lever link						X	X	X	X	
69	1549301	Needle pos. releasing lever link adjusting plate screw						X	X	X	X	
70	1544086	Needle position releasing lever link hinge screw						X	X	X	X	
71	1549357	Needle pos. releasing lever link return spring retainer										
		screw						X	X	X	X	
72	1408551	Needle pos. releasing lever link return spring retainer						X	X	X	X	
73	1408516	Needle position releasing lever link return spring						X	X	X	X	
74	1541639	Disc follower releasing lever return spring						X	X	X	X	
75	1409616	Disc follower releasing lever						X	X	X	X	
76	1544279	Disc follower releasing lever hinge screw						X	X	X	X	

CAM RELEASE MECHANISM



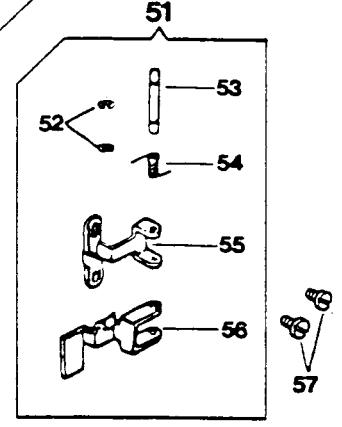
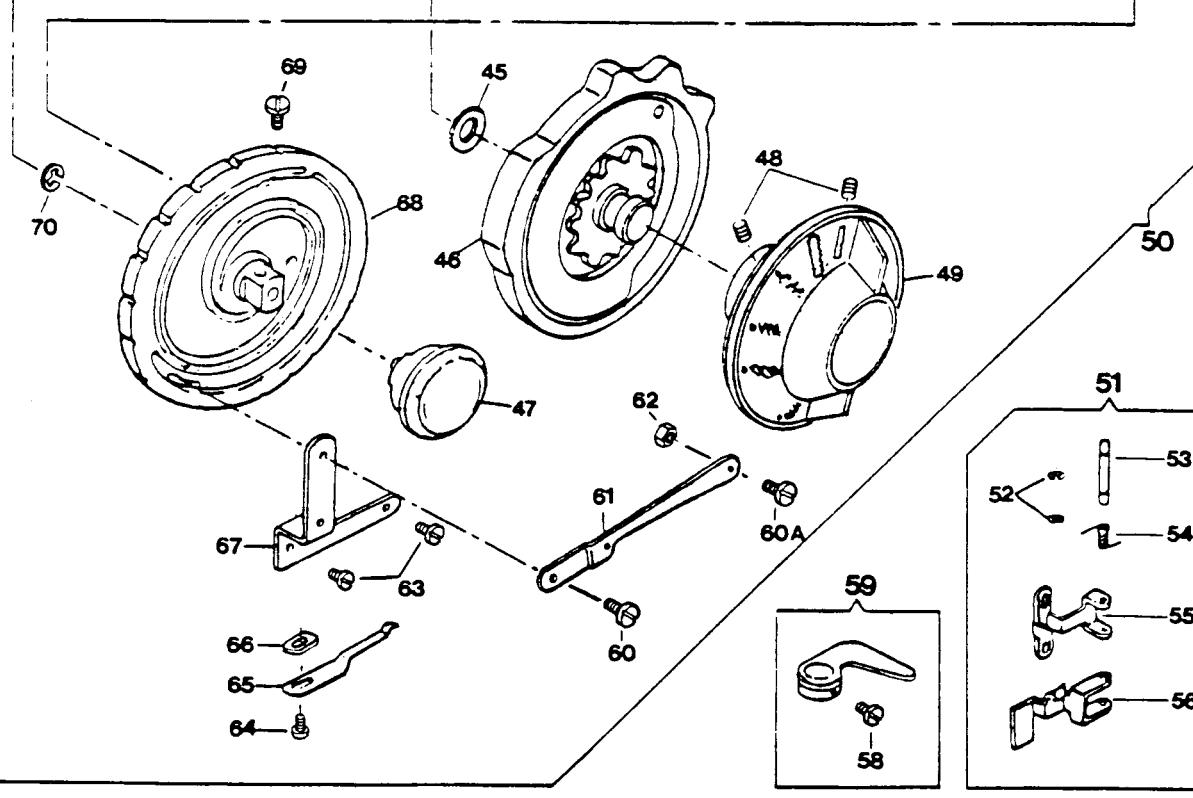
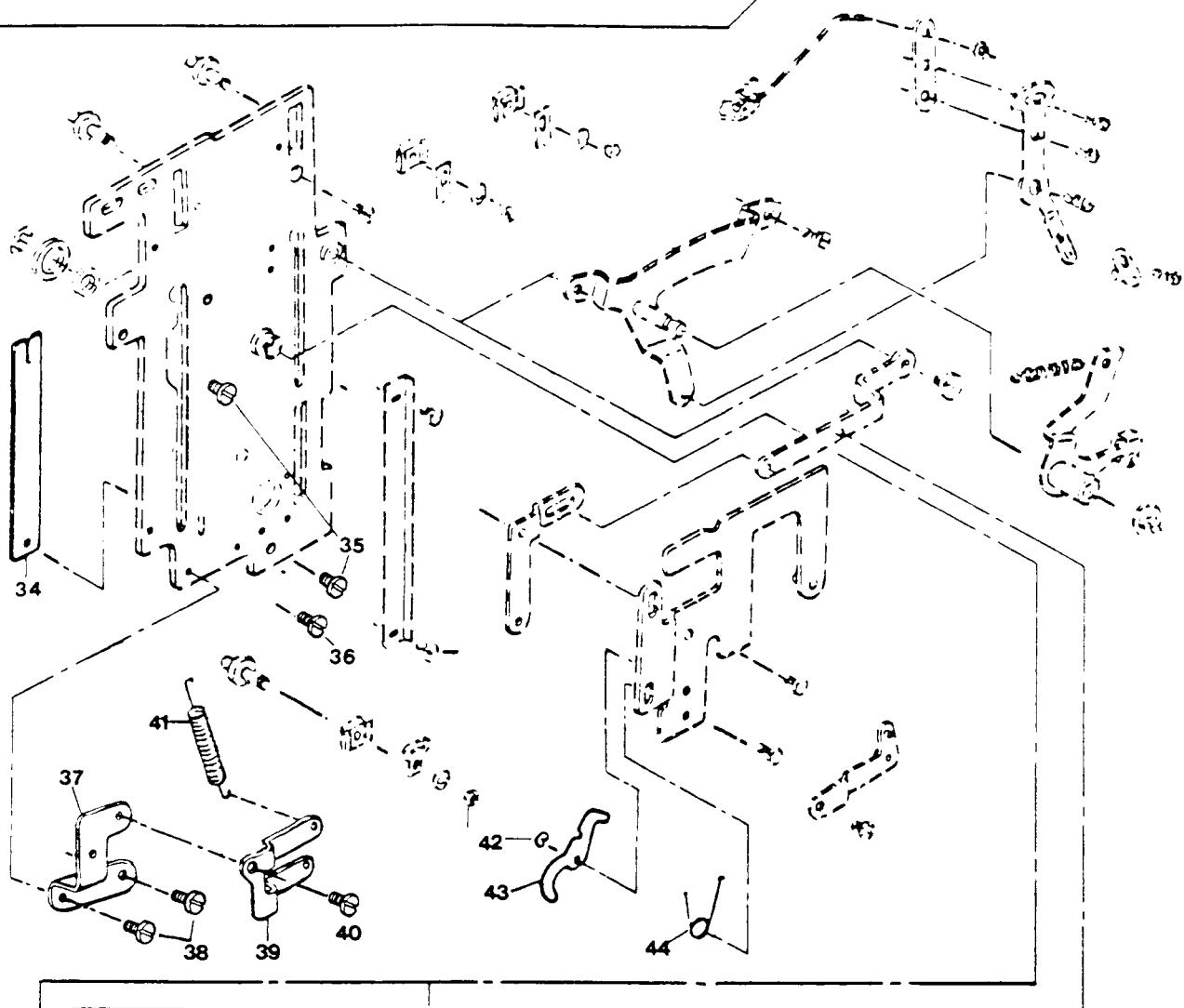
DISC CAM SELECTION



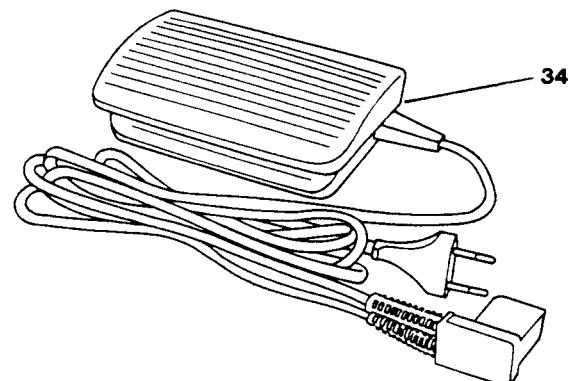
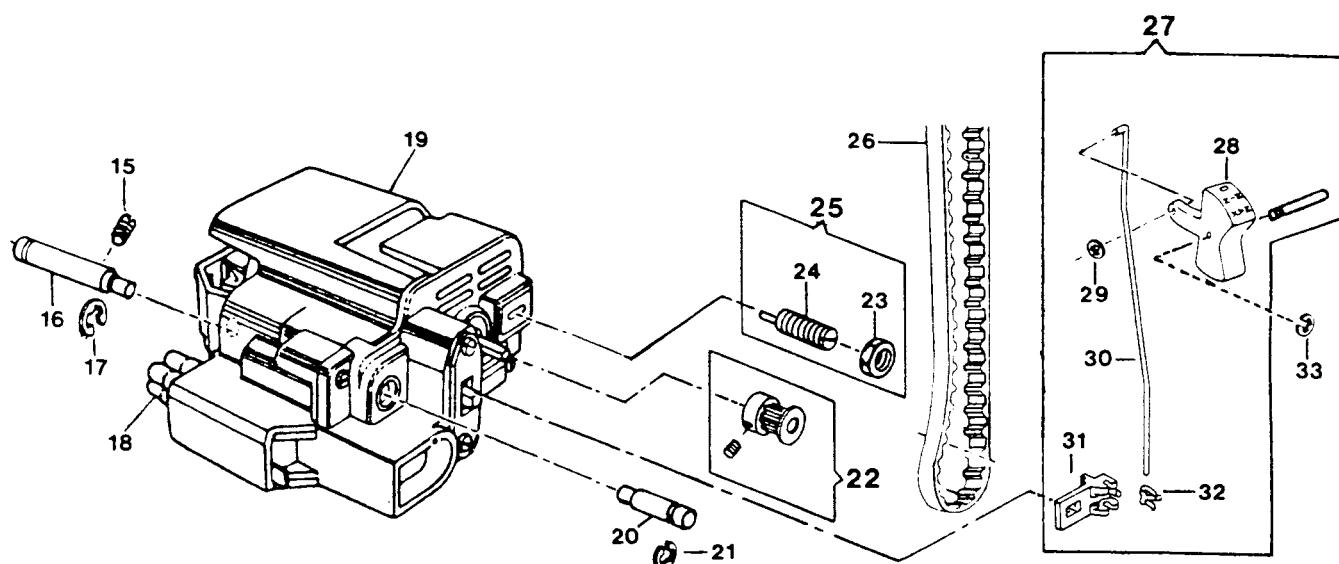
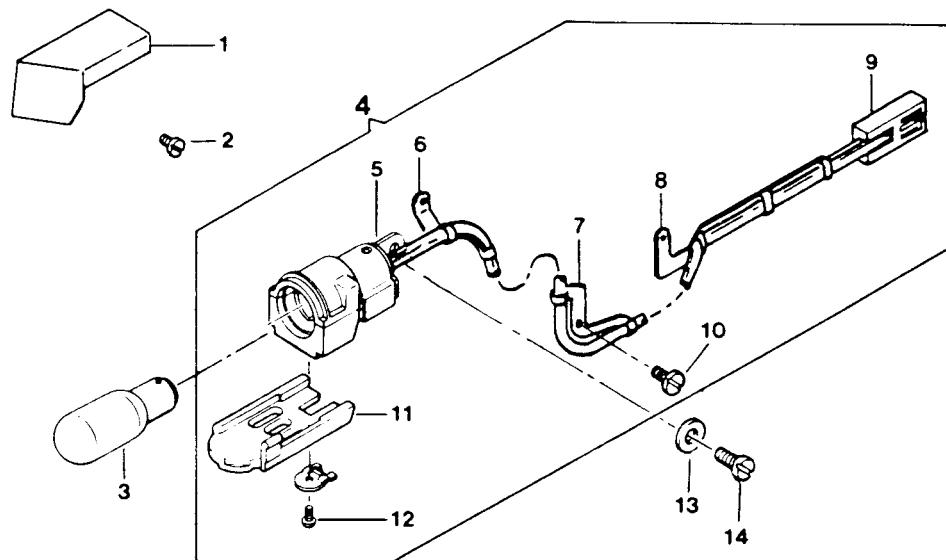
REF.	PART #	DISC CAM SELECTION	1 1 1 1 1 1 1 1
			0 4 4 4 4 4 4
			4 2 2 1 2 1
			0 5 5 1 5 1
			G G U U N N
1	1408472	Disc (buttonhole) follower selector stud (feed cam)	X X X X X X X
	1408472	Disc (buttonhole) needle position follower selector stud	X X X X X X X
	1408472	Disc (feed control) follower selector stud (flexi cam)	X X X X X X X
2	1409566	Disc pattern selector plate	X X X X X X
	1409591	Disc pattern selector plate	X X
3	1544088	Disc pattern selector plate screw	X X X X X X
4	1408912	Disc (buttonhole) follower slide block (feed cam)	X X X X X X X
	1408912	Disc (buttonhole) needle position follower slide block	X X X X X X X
	1408912	Disc (feed control) follower slide block (flexi cam)	X X X X X X X
5	1408140	Disc (feed control) follower slide block (flexi cam)	
	adjusting plate		X X X X X X X
	1408137	Disc (buttonhole) needle position follower slide block	
	adjusting plate		X X X X X X
	1408137	Disc (buttonhole) follower slide block (feed cam)	
	adjusting plate		X X X X X X
	1408536	Disc (buttonhole) follower slide block (feed cam)	
	adjusting plate		X X
6	1547670	Disc (buttonhole) follower slide block (feed cam)	
	adjusting plate washer		X X X X X X X
	1547670	Disc (buttonhole) needle position follower slide block	
	adjusting plate washer		X X X X X X X
	1547670	Disc (feed control) follower slide block (flexi cam)	
	adjusting plate washer		X X X X X X X
7	1514607	Disc (buttonhole) follower selector stud (feed cam) nut	X X X X X X X
	1514607	Disc (buttonhole) needle position follower nut	X X X X X X X
	1514607	Disc (feed control) follower selector stud (flexi cam)	
	nut		X X X X X X X
8	1408528	Disc follower releasing lever actuating lever bracket	X X
9	1549301	Disc follower actuating plate adjusting plate screw (2)	X
10	1408548	Needle position releasing lever connection	X
11	1408547	Needle position releasing lever connection adjusting	
	plate		X
12	1408454	Needle position releasing lever connection ring	X
13	1408543	Needle position releasing lever actuating lever	X
14	1549324	Needle position releasing lever adjusting plate screw	X
17	1549324	Needle position releasing lever connection screw	X
18	1408537	Disc (feed control) follower releasing lever actuating	
	lever		X
19	1408274	Disc follower releasing lever actuating lever stud ring	X
20	1408542	Disc (feed control) follower releasing lever actuating	
	lever return spring		X X
21	1544090	Disc follower actuating plate lever cap screw	X X X X X X
22	1408145	Disc follower actuating plate lever Complete	X X X X X X
23	1408110	Disc follower actuating plate Complete	X X X X X X
24	1408141	Disc (bracket) follower slide block lever Complete	X X X X X X
25	1544090	Disc (feed control) follower slide block lever set screw	X X X X X X
26	1549301	Disc follower actuating plate adjusting plate screw (2)	X X X X X X
27	1408114	Disc follower actuating plate adjusting plate	X X X X X X
28	1408113	Disc follower actuating plate guide plate	X X X X X X
29	1549324	Disc follower actuating plate guide plate screw (2)	X X X X X X
30	144371	Disc pattern selector cam retaining ring	X X
31	1408527	Disc pattern selector cam shaft washer	X X
32	1408526	Disc pattern selector cam shaft thrush washer	X X

REF.	PART #	DISC CAM SELECTION (CONTINUATION)	1 1 1 1 1 1 1 1 0 4 4 4 4 4 4 1 4 2 2 1 2 1 1 1 0 5 5 1 1 5 1 1 1 G G U U N N N
			1 1 1 1 1 1 1
34	408115	Disc needle position follower selector positioning plate	X X X X X X X
35	1549357	Disc pattern selector plate screw (2)	X X X X X X
36	1549301	Disc needle position follower selector positioning plate	1 1 1 1 1 1
		screw	X X X X X X
37	408533	Disc (feed control) follower slide block lever bracket	1 1 1 1 X 1 X
38	1549301	Disc (feed control) follower slide block lever bracket	1 1 1 1 1 1
		screw	1 1 1 1 X 1 X
39	408531	Disc (feed control) follower slide block lever	1 1 1 1 X 1 X
40	1544086	Disc (feed control) follower slide bk. lever hinge screw	1 1 1 X 1 X
41	408535	Disc (feed control) follower slide block lever spring	1 1 1 1 X 1 X
42	408030	Disc needle position follower selector positioning pawl	1 1 1 1 1 1
		retaining ring	X X X X X X
43	408117	Disc needle position follower selector positioning pawl	X X X X X X
44	408118	Disc needle position follower selector positioning pawl	1 1 1 1 1 1
		spring	X X X X X X
45	408526	Disc pattern selector cam shaft thrust washer	1 1 1 1 X 1
46	408524	Disc pattern selector cam	1 1 1 1 X 1
47	1409611	Disc pattern selector dial Complete	X X X 1 X
48	1544104	Disc pattern selector dial set screw	1 1 1 1 X 1 X
49	1408521-453	Disc pattern selector dial. Complete	1 1 1 1 X 1 X
50	1409610	Disc pattern selector plate Assembly	X 1 1 1 1 1
1409667		Disc pattern selector plate Assembly	1 X X 1 1 1
51	1408155	Disc pattern selector dial lock lever Complete	X X X 1 X
52	408030	Disc pattern selector dial lock lever hinge pin retain-	1 1 1 1 1 1
		ing ring (2)	X X X 1 X
53	1408153	Disc pattern selector dial lock lever hinge pin	X X X 1 X
54	1408154	Disc pattern selector dial lock lever spring	X X X 1 X
55	1408151	Disc pattern selector dial lock lever	X X X 1 X
56	1408152	Disc pattern selector dial lock lever bracket	X X X 1 X
57	1549301	Disc pattern selector dial lock lever bracket screw (2)	X X X X 1 X
58	1544103	Disc pattern selector dial lock lever disengaging lever	1 1 1 1 1 1
		set screw	X X X 1 X
59	1408156	Disc pattern selector dial lock lever disengaging lever	1 1 1 1 1 1
		Complete	X X X 1 X
60	1544086	Disc selector pattern indicator actuating lever hinge	1 1 1 1 1 1
		screw	X X X 1 X
60A	1544086	Disc selector pattern indicator actuating wire hinge	1 1 1 1 1 1
		screw	X X X 1 X
61	1409564	Disc selector pattern indicator actuating lever Complete	X X X 1 X
62	1545480	Disc selector pattern indicator actuating wire hinge	1 1 1 1 1 1
		screw nut	X 1 1 1 X
63	1549301	Disc selector pattern indicator actuating lever bracket	1 1 1 1 1 1
		screw (2)	X X X 1 X
64	1549301	Disc pattern selector cam spring set screw	X X X 1 X
65	1408150	Disc pattern selector cam spring	X X X 1 X
66	1409696	Disc pattern selector cam spring isolator	X X X 1 1 1
67	1409561	Disc selector pattern indicator actuating lever bracket	X X X 1 X
68	1408106	Disc pattern selector cam	X X X 1 X
1408524		Disc pattern selector cam	1 1 1 1 X 1
69	1544103	Disc pattern selector cam screw	X X X 1 X X
70	1408274	Disc pattern selector cam retaining ring	X X X 1 X X

DISC CAM SELECTION



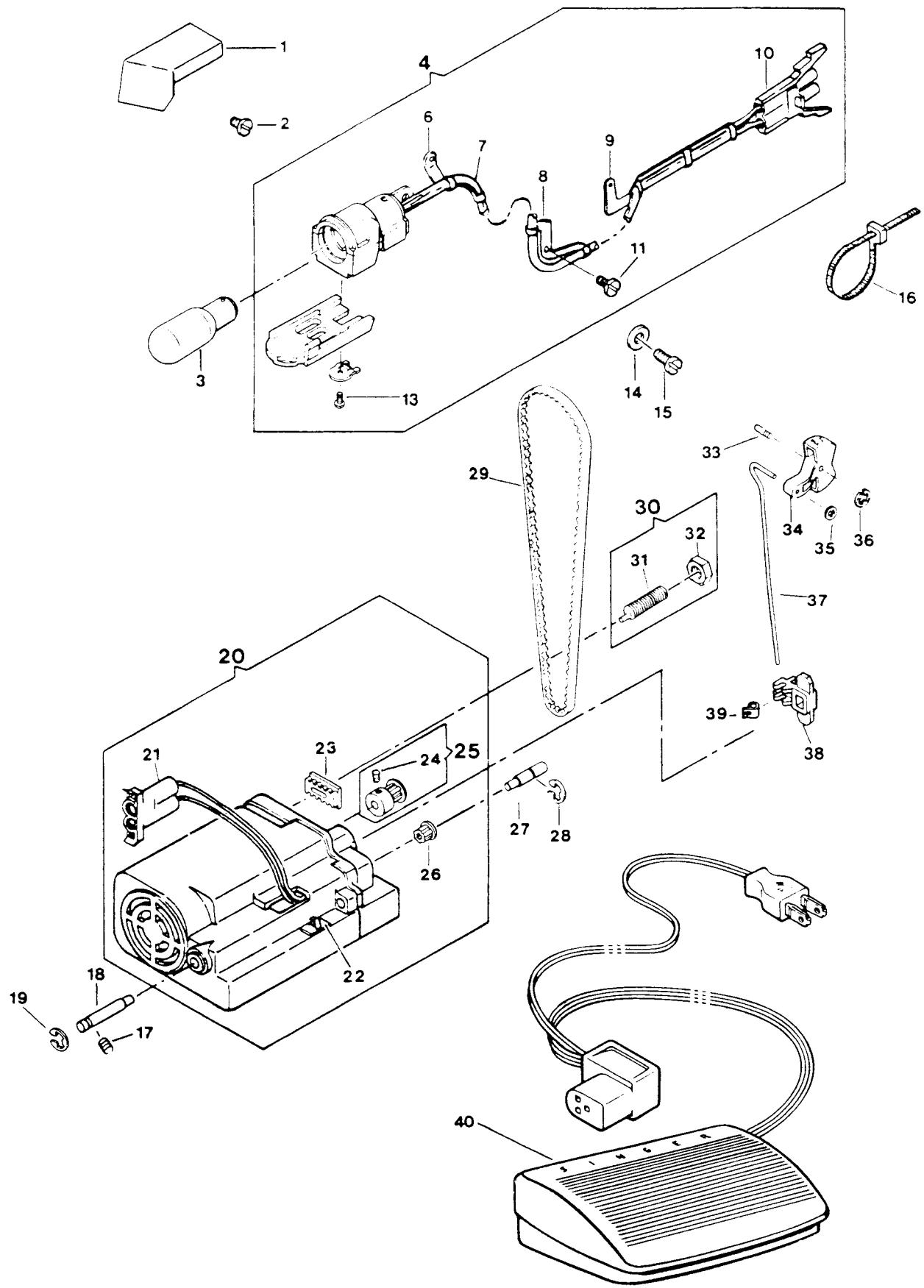
ELECTRICAL EQUIPMENT



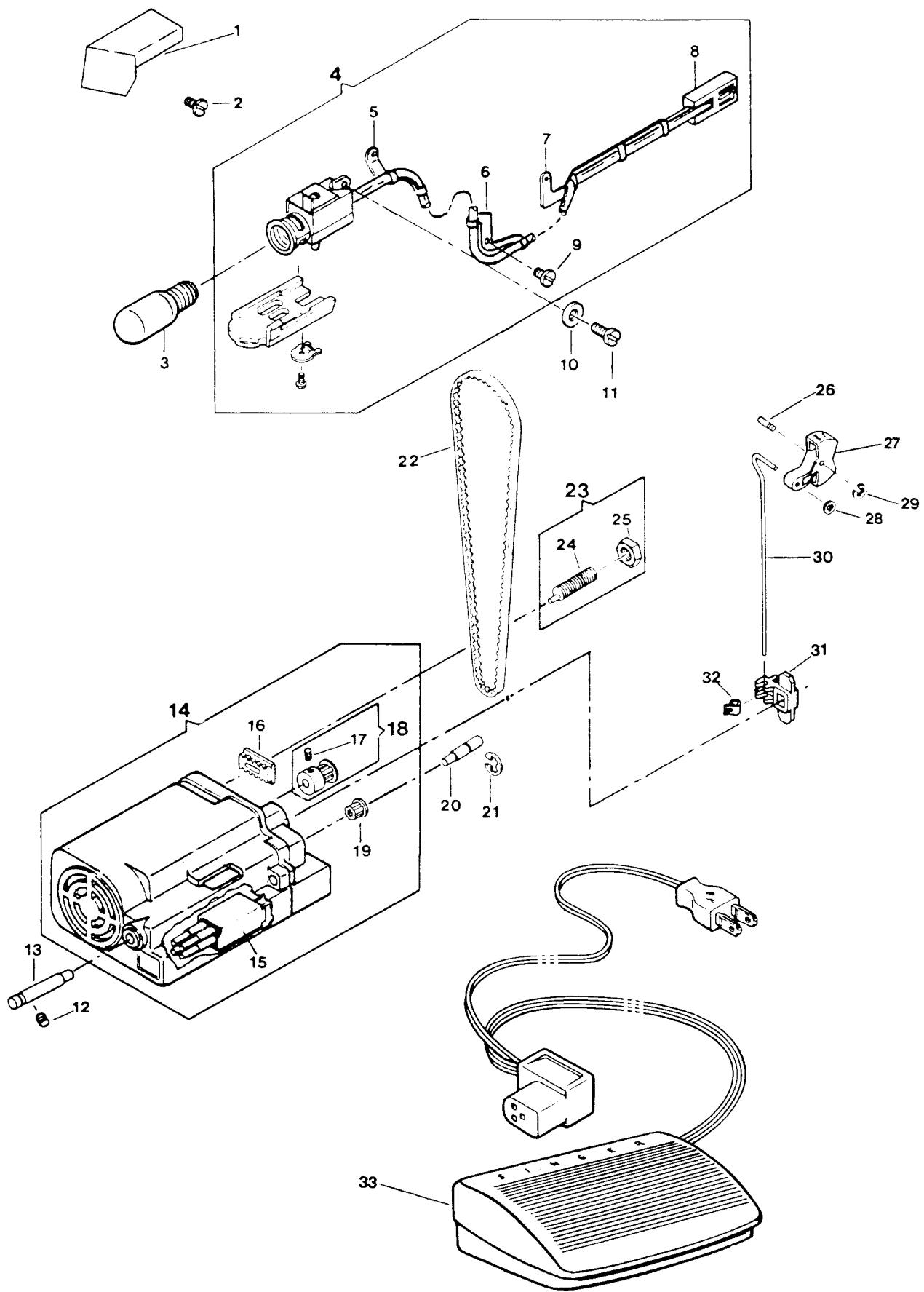
REF.	PART #	ELECTRICAL EQUIPMENT	1 1 1 1 1 1 1
1	1542657	Light Shield	X X X X
2	1549357	Light Shield Screw	X X X X
3	1542656-002	Lamp (200, 240 V.)	X X
	1542656-003	Lamp (220 V.)	X X X X
	1542656-004	Lamp (230, 240 V.)	X X
	1542656-005	Lamp (110 V.)	X X X X
4		Socket with Cord and Bracket and Hinge Screw Complete	X X
	1542768-001	Socket with Cord and Bracket and Hinge Screw Complete	
		(220, 230, 240 V.)	X X
5	1605206-006	Socket with Cord and Bracket Complete	X X
6	1542661	Light Cord Harness Bracket (upper)	X X X X
7	1542662	Light Cord Harness Bracket (intermediate)	X X X X
8	1542663	Light Cord Harness Bracket (bottom)	X X X X
10	1549301	Light Cord Harness Bracket Screw	X X X X
11	1988351-001	Light Lens	X X
12	1618702-002	Light Lens Screw	X X
	1544121	Light Lens Screw	X X
13	1511390	Light Mounting Bracket Friction Washer	X X
	142436	Light Mounting Bracket Friction Washer	X X
14	1514743-451	Light Mounting Bracket Friction Hinge Screw	X X
	1544190	Light Mounting Bracket Hinge Screw	X X
15	1544118	Motor Hinge Pin (left) Set Screw	X X
16	1422190	Motor Hinge Pin (left)	X X
17	1511213	Motor Hinge Pin (left) Retaining Ring	X X
19	1988349-001	Motor, Motor Adjusting Block and Motor Hinge Pin Bushing	
		Complete (220 V.)	X X
20	1422191	Motor Hinge Pin (right)	X X
21	1511213	Motor Hinge Pin (right) Retaining Ring	X X
22	1604431-002	Motor Belt Pulley Assembly	X X
23	1541157	Motor Adjusting Stud Eccentric Nut	X X
24	1544122	Motor Adjusting Stud (eccentric)	X X
25	1408460	Motor Adjusting Stud Eccentric Complete	X X
26	1408459	Motor Belt	X X
27	1422189-451	Light Switch Actuating Lever Rocker Button with	
		Actuating Lever Rod and Actuating Bracket	X X
28	1988182	Light Switch Actuating Lever Rocker Button	X X
29	1408454	Light Switch Actuating Lever Rod Ring	X X X X
30	1542718	Light Switch Actuating Lever Rod	X X X X
31	1542888	Light Switch Actuating Bracket	X X X X
32	1382330	Light Switch Actuating Bracket Spring Clip	X X X X
33	1507343	Light Switch Actuating Lever Rocker Button Hinge Pin	
		Ring	X X X X
34	1988275-001	Controller Complete (220 V.)	X X

REF.	PART #	ELECTRICAL EQUIPMENT	1	1	1	1	1	1	1	1	1
1	1542657	Light Shield				X	X	X	X		
2	1549357	Light Shield Screw				X	X	X	X		
3	1542656-005	Lamp (110 V.)				X	X	X	X		
4	1411510-001	Socket with Cord and Bracket and Hinge Screw Complete									
		(120 V., U.S.)				X	X	X	X		
	1411510-002	Socket with Cord and Bracket and Hinge Screw Complete									
		(120 V., Canada)				X	X				
6	1542661	Light Cord Harness Bracket (upper)				X	X	X	X		
7	1411509-001	Light Cord Complete							X	X	
	1411059-001	Light Cord Complete				X	X				
8	1542662	Light Cord Harness Bracket (intermediate)				X	X	X	X		
9	1542663	Light Cord Harness Bracket (bottom)				X	X	X	X		
10	1618514	Pin Terminal (2)				X	X	X	X		
11	1549301	Light Cord Harness Bracket Screw				X	X	X	X		
13	1544121	Light Lens Screw				X	X	X	X		
14	142436	Light Mounting Bracket Friction Washer				X	X	X	X		
15	1544190	Light Mounting Bracket Hinge Screw				X	X	X	X		
16	1540899	Light Cord Retainer				X	X	X	X		
17	1544118	Motor Hinge Pin (left) Set Screw				X	X	X	X		
18	1422190	Motor Hinge Pin (left)						X	X		
	1542653	Motor Hinge Pin (left)				X	X				
19	1511213	Motor Hinge Pin (left) Retaining Ring						X	X		
20	1411511-002	Motor, Motor Adjusting Block and Motor Hinge Pin Bushing									
		Complete (120 V., U.S., Canada)				X	X	X	X		
21	1618492	Motor Connection Plug				X	X	X	X		
22	1411559	Motor Cord Retainer				X	X	X	X		
23	1604723-001	Motor Adjusting Block						X	X		
	1604228-001	Motor Adjusting Block				X	X				
24	1549293	Motor Belt Pulley Set Screw				X	X	X	X		
25	1542650	Motor Belt Pulley Complete				X	X	X	X		
26	1604229-001	Motor Hinge Pin Bushing (2)				X	X	X	X		
27	1542654	Motor Hinge Pin (right)				X	X	X	X		
28	1408274	Motor Hinge Pin (right) Retaining Ring				X	X	X	X		
29	1408459	Motor Belt				X	X	X	X		
30	1408460	Motor Adjusting Stud Eccentric Complete				X	X	X	X		
31	1544122	Motor Adjusting Stud (eccentric)				X	X	X	X		
32	1541157	Motor Adjusting Stud Eccentric Nut				X	X	X	X		
33	1542659	Rocker Button Pin				X	X				
34	1542658-454	Light Switch Actuating Lever Rocker Button				X	X	X	X		
35	1404454	Light Switch Actuating Lever Rod Ring				X	X	X	X		
36	1408030	Light Switch Actuating Lever Rocker Button Hinge Pin									
		Ring				X	X	X	X		
37	1542718	Light Switch Actuating Lever Rod				X	X	X	X		
38	1542888	Light Switch Actuating Bracket				X	X	X	X		
	1502479	Light Switch Actuating Bracket				X	X				
39	1382330	Light Switch Actuating Bracket Spring Clip				X	X	X	X		
40	1411512-002	Controller Complete (120 V., U.S., Canada)				X	X	X	X		

ELECTRICAL EQUIPMENT



ELECTRICAL EQUIPMENT



REF.	PART #	ELECTRICAL EQUIPMENT	1 1 1 1 1 1 1
1	1542657	Light Shield	X X
2	1549357	Light Shield Screw	X X
3	1549887	Lamp (110 V.)	X X
4	1542969-001	Socket with Cord and Bracket and Hinge Screw Complete	
	(110 V.)		X X
5	1542661	Light Cord Harness Bracket (upper)	X X
6	1542662	Light Cord Harness Bracket (intermediate)	X X
7	1542663	Light Cord Harness Bracket (bottom)	X X
8	1604859-001	Pin Terminal	X X
9	1549301	Light Cord Harness Bracket Screw	X X
10	142436	Light Mounting Bracket Friction Washer	X X
11	1544190	Light Mounting Bracket Hinge Screw	X X
12	1544118	Motor Hinge Pin (left) Set Screw	X X
13	1542653	Motor Hinge Pin (left)	X X
14	1542914-001	Motor, Motor Adjusting Block and Motor Hinge Pin Bushing	
	Complete (110 V.)		X X
	1542648-020	Motor, Motor Adjusting Block and Motor Hinge Pin Bushing	
	Complete (110 V.)		X X
	1542648-030	Motor, Motor Adjusting Block and Motor Hinge Pin Bushing	
	Complete (200 V.)		X X
	1542648-040	Motor, Motor Adjusting Block and Motor Hinge Pin Bushing	
	Complete (220 V.)		X X
	1542648-060	Motor, Motor Adjusting Block and Motor Hinge Pin Bushing	
	Complete (240 V., 230 V.)		X X
15	1604409-003	Motor Connection Plug	X X
16	1604228-001	Motor Adjusting Block	X X
17	1549293	Motor Belt Pulley Set Screw	X X
18	1542650	Motor Belt Pulley Complete	X X
19	1604229-001	Motor Hinge Pin Bushing (2)	X X
20	1542654	Motor Hinge Pin (right)	X X
21	1408274	Motor Hinge Pin (right) Retaining Ring	X X
22	1408459	Motor Belt	X X
23	1408460	Motor Adjusting Stud Eccentric Complete	X X
24	1544122	Motor Adjusting Stud (eccentric)	X X
25	1541157	Motor Adjusting Stud Eccentric Nut	X X
26	1542659	Rocker Button Pin	X X
27	1542658-451	Light Switch Actuating Lever Rocker Button	X X
	1542658-452	Light Switch Actuating Lever Rocker Button	X X
28	1404454	Light Switch Actuating Lever Rod Ring	X X
29	1408030	Light Switch Actuating Lever Rocker Button Hinge Pin	
	Ring		X X
30	1542718	Light Switch Actuating Lever Rod	X X
31	1502479	Light Switch Actuating Bracket	X X
	1542916	Light Switch Actuating Bracket	X X
	1542888	Light Switch Actuating Bracket	X X
32	1382330	Light Switch Actuating Bracket Spring Clip	X X
33	1542915-001	Controller Complete (110 V.)	X X
	1540892-010	Controller Complete (110 V.)	X X
	1540892-012	Controller Complete (110 V.)	X X
	1540892-041	Controller Complete (230 V., 220V., 240 V.)	X X
	1540892-042	Controller Complete (200, 240 V.)	X X
	1540892-043	Controller Complete (220 V.)	X X
	1540892-045	Controller Complete (220, 240 V.)	X X